SAFETY DATA SHEET

Revision date: 28-Jun-2022



Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier			
Product Name	ETHYL XANTHOGEN ETHYL FORMATE		
Product Code(s)	00000054262		
Other means of identification			
Recommended use of the chemical and restrictions on use			
Recommended use	Chelating agent for sulphide and industrial mineral applications.		
Uses advised against	No information available.		

Supplier Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number

1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

SIGNAL WORD Warning

Label elements

Exclamation mark



Hazard statements H315 - Causes skin irritation H320 - Causes eye irritation

Precautionary Statements - Prevention

Wash hands thoroughly after handling
Wear protective gloves / protective clothing / eye protection / face protection **Precautionary Statements - Response**Specific treatment (see First aid on this SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse **Precautionary Statements - Storage**No storage statements **Precautionary Statements - Disposal**No disposal statements.

Other hazards which do not result in classificationPoisons Schedule (SUSMP)None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Ethyl xanthogen ethyl formate	3278-35-1	80% min
Other component(s)	-	to 100%

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms occur.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water. Get medical attention if symptoms occur.
Ingestion	Clean mouth with water. Drink 1 or 2 glasses of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed Irritation. Erythema (skin redness). May cause redness and tearing of the eyes. Symptoms Indication of any immediate medical attention and special treatment needed Note to physicians Treat symptomatically. 5. FIRE FIGHTING MEASURES **Suitable Extinguishing Media Suitable Extinguishing Media** Dry chemical, CO2, water spray or regular foam. Unsuitable extinguishing media High volume water jet. Specific hazards arising from the chemical Specific hazards arising from the Combustible liquid. Most vapors are heavier than air. Vapors may spread along ground chemical and collect in low or confined areas (sewers, basements, tanks). Flash back possible over considerable distance. Cool drums with water spray. Hazardous combustion products Carbon oxides. Special protective actions for fire-fighters Special protective equipment for Firefighters should wear self-contained breathing apparatus and full firefighting turnout fire-fighters gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes and inhalation of vapors. Stop leak if you can do it without risk. Evacuate personnel to safe areas. Remove all sources of ignition. Do not touch or walk through spilled material. Use personal protective equipment as required. Wash thoroughly after handling.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Use non-sparking tools. After cleaning, flush away traces with water and detergent.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Avoid contact with skin and eyes. Avoid breathing vapors or mists. Do not eat, drink or

smoke when using this product. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use personal protection equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Store away from sources of heat or ignition. Keep at temperatures below 45°C / 113°F. Keep container closed when not in use.
	Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Poisons Schedule (SUSMP)	None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Eye/face protection	Goggles.
Skin and body protection	Overalls. Wear suitable protective clothing. Boots.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Appearance Color Odor Odor threshold

Property Values pН pH (as aqueous solution) Melting point / freezing point Boiling point / boiling range Flash point Evaporation rate Flammability (solid, gas) Flammability Limit in Air Upper flammability or explosive limits Lower flammability or explosive limits Vapor pressure Vapor density **Relative density** Water solubility Solubility(ies) **Partition coefficient** Autoignition temperature **Decomposition temperature** Kinematic viscosity Dynamic viscosity

Liquid No information available. Yellow Slight Sweet No information available.

Not applicable No data available < -32°C >100°C >96.5°C No data available No data available No data available No data available 0.333 kPa @23°C >1 (air=1) 1.05-1.10 @25°C Immiscible in water No data available No data available

Remarks • Method None known None known None known Tag Closed Cup None known None known None known

None known None known None known None known None known None known None known None known

Other information

10. STABILITY AND REACTIVITY

<u>Reactivity</u>			
Reactivity	No information available.		
Chemical stability			
Stability	Stable under normal conditions.		
Explosion data Sensitivity to mechanical impact None.			
Sensitivity to static discharge	None.		
Possibility of hazardous reactions			
Possibility of hazardous reactions	None under normal processing.		
Hazardous polymerization	Hazardous polymerization does not occur.		
Conditions to avoid			

Conditions to avoid

Heat, flames and sparks. Direct sunlight.

Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Causes eye irritation.
Skin contact	Causes skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
Symptoms	Irritation. Erythema (skin redness). May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

Refer to component information below.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl xanthogen ethyl formate	>5000 mg/kg (rat)	>2000 mg/kg (rabbit)	-
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See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes skin irritation. Classification is based on mixture calculation methods based on component data.
Serious eye damage/eye irritation	Mild eye irritation. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. (OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer) (NTP - National Toxicology Program).
Reproductive toxicity	No information available.

STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

<u>Ecotoxicity</u> Ecotoxicity	Keep out of waterways.
Persistence and degradability Persistence and degradability	No information available.
Bioaccumulative potential Bioaccumulation	No information available.
<u>Mobility</u> Mobility in soil <u>Other adverse effects</u>	No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

 International Inventories
 AllC

 AIIC
 A constituent of this material is not listed on the Australian Inventory of Industrial Chemicals.

Legend: AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet , not dated.

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 28-Jun-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Sect	ion 8: EXPOSURE CONTROLS/PERSONAI	_ PROTECTION	
TWA	TWA (time-weighted average)	STEL	STEL (S
Ceiling	Maximum limit value	*	Skin des
С	Carcinogen		

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet