SAFETY DATA SHEET



Revision date: 21-Oct-2022

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name STEPFAC 8181
Product Code(s) 000000054412

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use Surfactant.

For industrial use only.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

SIGNAL WORD

Danger

Label elements



Hazard statements

H315 - Causes skin irritation

H318 - Causes serious eye damage

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Wash eyes thoroughly after handling.

Wear protective gloves / protective clothing / eye protection / face protection

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

IF ON SKIN: Wash with plenty of soap and water

If skin irritation occurs: Get medical advice/attention

Take off contaminated clothing and wash before reuse

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

May be harmful if swallowed

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Polyoxyethylene tridecyl ether phosphate	9046-01-9	90-99
Phosphoric acid	7664-38-2	1-<3

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash off immediately with plenty of water. Call a physician if symptoms occur.

Ingestion Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get

medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness).

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically. Can cause corneal burns. Symptoms may be delayed.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media Solid water jet/stream may scatter and spread the fire.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Combustible liquid.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO2). Phosphorus oxides.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Avoid breathing vapors or mists. Do not touch or walk

through spilled material. Evacuate personnel to safe areas. Remove all sources of ignition.

Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Use a non-combustible material like vermiculite, sand or earth to soak up the product and

place into a container for later disposal. After cleaning, flush away traces with water. Never

return spill or leaks to original containers for re-use.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Do not eat, drink or

smoke when using this product. Remove all sources of ignition. Use personal protection

equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from

sources of heat or ignition. Keep container closed when not in use.

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and

transport requirements.

Incompatible materials Strong oxidizing agents. Alkalis. Caustics.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace

Exposure Standard(s) for constituent(s):

Phosphoric acid: 8hr TWA = 1 mg/m³, 15 min STEL = 3 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Eyewash stations. Apply technical measures to comply with the occupational exposure

limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

determine the minimum FFE requirements

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.









Eye/face protection Tight sealing safety goggles.

Skin and body protection Overalls. Boots.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an organic

vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid Appearance Hazy

ColorNo information available.OdorNo information available.Odor thresholdNo information available.

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

pH 2-3 (1% aqueous) None known pH (as aqueous solution) No data available None known Melting point / freezing point No data available None known Boiling point / boiling range >93.89°C None known

Flash point >93.9°C Pensky-Martens Closed Cup (PMCC)

Evaporation rateNo data availableNone knownFlammability (solid, gas)No data availableNone knownFlammability Limit in AirNone known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

No data available Vapor pressure None known No data available Vapor density None known Relative density 1.06 @25°C None known Water solubility No data available None known None known No data available Solubility(ies) **Partition coefficient** No data available None known **Autoignition temperature** No data available None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known **Dynamic viscosity** 845 cP @25°C None known

Other information

Pour Point -16.67°C

10. STABILITY AND REACTIVITY

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Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Incompatible materials.

Incompatible materials

Incompatible materials Strong oxidizing agents. Alkalis. Caustics.

Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO2). Phosphorus oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye damage.

Skin contact Causes skin irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. May be

harmful if swallowed.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness).

Numerical measures of toxicity - Product Information

On basis of test data

Oral LD50 >2000 mg/kg (rat)

Component Information

Chemical name Oral LD50 Dermal LD50 Inhalation LC50

Phosphoric acid =	1530 mg/kg (Rat)	= 2740 mg/kg (Rabbit)	> 850 mg/m³ (Rat) 1 h
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See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization Not a respiratory sensitizer.

Germ cell mutagenicity No information available.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA,

IARC or NTP.

(OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer)

(NTP - National Toxicology Program).

Reproductive toxicity No information available.

STOT - single exposure Not classified.

STOT - repeated exposure Not classified.

Aspiration hazard Not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Persistence and degradability

Persistence and degradability Not readily biodegradable.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld

containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory Subject to reporting requirement

Chemical name	National pollutant inventory
Phosphoric acid - 7664-38-2	10 tonne/yr Threshold category 1

International Inventories

All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals.

Legend:

AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 09/2021

Reason(s) For Issue: First Issue Primary SDS

21-Oct-2022 **Issuing Date:**

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA (time-weighted average) STEL STEL (Short Term Exposure Limit) TWA Ceiling

Maximum limit value Skin designation

С Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet