SAFETY DATA SHEET



Revision date: 17-Jan-2023

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name DL-ASPARTIC ACID, N-(3-CARBOXY-1-OXO-3-SULFOPROPYL)-N-OCTADECYL-,

TETRASODIUM SALT MIXTURE

Product Code(s) 000000054428

Other means of identification

UN number 1170

Recommended use of the chemical and restrictions on use

Recommended use Mining chemical.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 3
Serious eye damage/eye irritation	Category 2

SIGNAL WORD

Warning

Label elements

Flame

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Exclamation mark



Hazard statements

H226 - Flammable liquid and vapor H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Avoid breathing dust / fume / gas / mist / vapours / spray

Wash eyes thoroughly after handling.

Wear protective gloves / protective clothing / eye protection / face protection

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

Keep container tightly closed

Ground/bond container and receiving equipment

Use explosion-proof electrical, ventilating, lighting equipment

Use only non-sparking tools

Take precautionary measures against static discharge

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Harmful to aquatic life

General Hazards

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
DL-Aspartic acid,	38916-42-6	30-<40
N-(3-carboxy-1-oxo-3-sulfopropyl)-N-octadecyl-,		
tetrasodium salt		
Ethyl alcohol (Ethanol)	64-17-5	1-<5
Other component(s)	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

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Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If

breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Immediate medical attention is required.

Skin contact Wash off immediately with soap and plenty of water. Call a physician if symptoms occur.

Ingestion Clean mouth with water. Drink 1 or 2 glasses of water. Do NOT induce vomiting. Do not

give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

Get immediate medical advice/attention.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Alcohol resistant foam is the preferred firefighting medium but, if it is not available, fine

water spray or water fog can be used.

Unsuitable extinguishing media High volume water jet.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Flammable. Most vapors are heavier than air. Vapors may spread along ground and collect in low or confined areas (sewers, basements, tanks). Pay attention to flashback.

Cool drums with water spray.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides. Oxides of sulfur.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

Hazchem code •2Y

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Avoid breathing vapors or mists. Evacuate personnel to

safe areas. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Take precautionary measures against static discharges. Do not touch or walk through spilled material. Use personal protective equipment as required. Wash

thoroughly after handling.

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Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Keep out of drains, sewers, ditches and waterways. Stop leak if you can do it without risk.

Methods for cleaning up

Use a non-combustible material like vermiculite, sand or earth to soak up the product and

place into a container for later disposal. Use only non-sparking tools.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes, and clothing. Use personal protection equipment. Wash

thoroughly after handling. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion proof. Take

precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from

sources of heat or ignition. Keep container closed when not in use.

Incompatible materials Oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure LimitsNo value assigned for this specific material by Safe Work Australia. However, Workplace

Exposure Standard(s) for constituent(s):

Ethyl alcohol (Ethanol): 8hr TWA = 1880 mg/m³ (1000 ppm)

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

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Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.









Eye/face protection Goggles.

Skin and body protection Boots. Wear suitable protective clothing. Overalls.

Hand protection Impervious gloves.

vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

Appearance No information available.

ColorTanOdorSoap -likeOdor thresholdNot determined

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

pH7.0-8.0None knownpH (as aqueous solution)No data availableNone knownMelting point / freezing point< 10°C</th>None knownBoiling point / boiling range78°CNone known

Flash point 54°C Pensky-Martens Closed Cup (PMCC)

Evaporation rateNo data availableNone knownFlammability (solid, gas)No data availableNone knownFlammability Limit in AirNone known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

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No data available None known Vapor pressure Vapor density No data available None known Relative density 1.12 None known Water solubility Miscible in water None known Solubility(ies) No data available None known **Partition coefficient** No data available None known Autoignition temperature No data available None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known Dynamic viscosity No data available None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Static discharge (electrostatic discharge).

Incompatible materials

Incompatible materials Oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides. Oxides of sulfur.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye irritation.

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Skin contact Non irritant.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms Irritation. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

On basis of test data

 Oral LD50
 > 5000 mg/kg (rat)

 Dermal LD50
 > 3500 mg/kg (rabbit)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl alcohol (Ethanol)	= 7060 mg/kg (Rat)	-	= 124.7 mg/L (Rat) 4h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Not classified.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization Not a skin sensitizer.

Germ cell mutagenicity Non-mutagenic (bacteria and/or yeast).

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways. Harmful to aquatic life.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

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Component Information

Chemical name Partition coefficient
Ethyl alcohol (Ethanol) -0.32

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld

containers.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and

Rail; DANGEROUS GOODS.

UN number 1170

Proper shipping name ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

Hazard class 3
Packing group III
Hazchem code •2Y

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 1170

UN proper shipping name ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

Transport hazard class(es) 3
Packing group III

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number 1170

UN proper shipping name ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

Transport hazard class(es)

Packing group

IMDG EMS Fire

IMDG EMS Spill

S-D

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

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Threshold quantity (T)

50 000

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Hazardous chemical

Liquids that meet the criteria for Class 3 Packing Group II or III

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Ethyl alcohol (Ethanol) - 64-17-5	10 tonne/yr Threshold category 1

International Inventories

AIIC All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Material Safety Data Sheet 12/2022

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 17-Jan-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

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TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their lxom representative or lxom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet