SAFETY DATA SHEET

Revision date: 20-Nov-2023

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name MGDA 3NA 40%

Product Code(s) 000000054583

Other means of identification

UN number 3267

Recommended use of the chemical and restrictions on use

Recommended use Laundry detergents, automatic dishwashing detergents.

Uses advised against No information available

Supplier
Ixom Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Corrosive to metals	Category 1
Skin corrosion/irritation	Category 1 Sub-category C
Serious eye damage/eye irritation	Category 1

SIGNAL WORD
Danger

Label elements

Corrosion

Hazard statements
H290 - May be corrosive to metals
H314 - Causes severe skin burns and eye damage

Precautionary Statements - Prevention
Keep only in original container
Do not breathe fume, gas, mist, vapours, spray
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves / protective clothing / eye protection / face protection
Precautionary Statements - Response
Specific treatment (see First aid on this SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
Immediately call a POISON CENTER or doctor/physician
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
Absorb spillage to prevent material damage
Precautionary Statements - Storage
Store locked up
Store in corrosive resistant container with a resistant inner liner
Precautionary Statements - Disposal
Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification
General Hazards

Poisons Schedule (SUSMP) 5

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Alanine, N,N-bis(carboxymethyl)-, trisodium salt	164462-16-2	40-41
Sodium hydroxide	1310-73-2	0.3-<1
Water	7732-18-5	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.

Ingestion Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Water spray. Dry powder. Foam.

Unsuitable extinguishing media Carbon dioxide (CO2).

Specific hazards arising from the chemical

Specific hazards arising from the chemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Non-combustible.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code 2X

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Do not breathe vapor or mist. Avoid contact with skin, eyes, and clothing. Do not touch or walk through spilled material. Evacuate personnel to safe areas. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Do not breathe vapor or mist. Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly after handling. Keep out of reach of children.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from foodstuffs. Store locked up. Keep/store only in original container. Keep container closed when not in use.

Incompatible materials Metals.

Poisons Schedule (SUSMP) 5

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Sodium hydroxide: Peak Limitation = 2 mg/m^3

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the

physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.

Eye/face protection	Tight sealing safety goggles. If splashes are likely to occur:. Face protection shield.
Skin and body protection	Boots. Apron. Overalls.
Hand protection	Elbow-length impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Transparent
Color	Slightly Yellow
Odor	Characteristic
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	11.5-12	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	100°C	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	23.4 hPa	None known
Vapor density	No data available	None known
Relative density	1.33 g/cm³ @20℃	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	≈25 mPa.s @23℃	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat.

Incompatible materials

Incompatible materials Metals.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye damage.

Skin contact Contact causes severe skin irritation and possible burns.

Ingestion Can burn mouth, throat, and stomach.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.

Numerical measures of toxicity - Product Information
Refer to component information below.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide	-	= 1350 mg/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes burns.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization Not classified.

Germ cell mutagenicity Not classified.

Carcinogenicity Not classified.

Reproductive toxicity Not classified.

STOT - single exposure Not classified.

STOT - repeated exposure Not classified.

Aspiration hazard Not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Alanine, N,N-bis(carboxymethyl)-, trisodium salt	-	LC50: >110mg/L (96h, Danio rerio)	-	-
Sodium hydroxide	-	LC50: =45.4mg/L (96h, Oncorhynchus mykiss)	-	-

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADG
Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number	3267
Proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS ALANINE, N,N-BIS(CARBOXYMETHYL)-, TRISODIUM SALT AQUEOUS SOLUTION)
Hazard class	8
Packing group	III
Hazchem code	2X

IATA
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS ALANINE, N,N-BIS(CARBOXYMETHYL)-, TRISODIUM SALT AQUEOUS SOLUTION)
Transport hazard class(es)	8
Packing group	III

IMDG
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS ALANINE, N,N-BIS(CARBOXYMETHYL)-, TRISODIUM SALT AQUEOUS SOLUTION)
Transport hazard class(es)	8
Packing group	III
IMDG EMS Fire	F-A
IMDG EMS Spill	S-B
Marine pollutant	No

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia
Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
Poisons Schedule (SUSMP) 5

International Inventories

AIIC All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:
AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 07/ 2022

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 20-Nov-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:
The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet