SAFETY DATA SHEET

Revision date: 11-Jun-2024



Revision Number 1

Section 1: Identification	
Product identifier	
Product Name	STEPOSOL CA-207
Product Code(s)	00000054644
Other means of identification	
UN number or ID number	1993
Pure substance/mixture	Mixture
Recommended use of the chemical	and restrictions on use
Recommended use	Surfactant. For industrial use only.
Uses advised against	No information available.
Details of manufacturer or importer	-
Supplier IXOM Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia	
Telephone Number: +61 3 9906 3000	

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

GHS Classification

Flammable liquids	Category 3
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

Label elements Flame Corrosion



Signal word DANGER

Hazard statements

H226 - Flammable liquid and vapor H315 - Causes skin irritation

H318 - Causes serious eye damage

Precautionary Statements - Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use only non-sparking tools. Take action to prevent static discharges. Use explosion-proof electrical/ventilating / lighting/ .? / equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash hands and face thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/clothing and eye/face protection. Avoid release to the environment. **Precautionary Statements - Response** Specific treatment (see First aid on this SDS). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Take off contaminated clothing and wash before reuse. If skin irritation occurs: Get medical advice/attention. In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish... **Precautionary Statements - Storage** Store in a well-ventilated place. Keep cool. **Precautionary Statements - Disposal** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

Toxic to aquatic life.

Harmful to aquatic life with long lasting effects.

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Poly(oxy-1,2-ethanediyl), .alphasulfoomegahydroxy-, C6-10-alkyl ethers, ammonium salts	68037-05-8	30-60
Isopropyl alcohol	67-63-0	10-<30
Non hazardous component(s)	-	to 100

Section 4: First aid measures

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.	
Inhalation	Remove to fresh air. (Call a physician if symptoms occur).	
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.	
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. (Call a physician if symptoms occur).	
Ingestion	Clean mouth with water. Do NOT induce vomiting. Get medical attention if symptoms occur.	
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.	
Most important symptoms and effe	cts, both acute and delayed	
Symptoms	Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).	
Effects of Exposure	No information available.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically. Can cause corneal burns. Symptoms may be delayed.	

Section 5: Firefighting measures		
Suitable Extinguishing Media		
Suitable extinguishing media	Dry chemical, CO2, water spray or alcohol-resistant foam.	
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.	
Specific hazards arising from the c	hemical	
Specific hazards arising from the chemical	Risk of ignition. Flammable. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Environmentally hazardous. Environmentally hazardous.	
Hazardous combustion products	Carbon oxides. Oxides of sulfur. Low molecular weight hydrocarbons.	
Special protective actions for fire-fighters		
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.	
Hazchem code	•3Y	

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. ELIMINATE all ignition sources (no smoking, flares, sparks or

flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. Use personal protective equipment as required. See section 8 for more information.

Other information	Ventilate the area.
For emergency responders	Use personal protection recommended in Section 8.
Environmental precautions	
Environmental precautions	Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Refer to protective measures listed in Sections 7 and 8.
Methods and material for containm	ent and cleaning up
Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Use non-sparking tools. After cleaning, flush away traces with water. Never return spill or leaks to original containers for re-use. Use only non-sparking tools.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling	Avoid contact with skin and eyes. Avoid breathing vapors or mists. Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly after handling. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment.	
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.	
Conditions for safe storage, including any incompatibilities		
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep container closed when not in use.	
Incompatible materials	Strong oxidizing agents.	

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	New Zealand	ACGIH TLV
Isopropyl alcohol	TWA: 400 ppm	TWA: 400 ppm	TWA: 200 ppm
67-63-0	TWA: 983 mg/m ³	TWA: 983 mg/m ³	STEL: 400 ppm

STEL: 500 ppm STEL: 500 ppm STEL: 1230 mg/m³ STEL: 1230 mg/m³			
	STEL: 500 ppm	STEL: 500 ppm	
		STEL: 1230 mg/m ³	

Chemical name	European Union	United Kingdom	Germany DFG
Isopropyl alcohol	-	TWA: 400 ppm	TWA: 200 ppm
67-63-0		TWA: 999 mg/m ³ STEL: 500 ppm	TWA: 500 mg/m ³ Peak: 400 ppm
		STEL: 1250 mg/m ³	Peak: 1000 mg/m ³

Chemical name	Australia	ACGIH	European Union
Isopropyl alcohol	-	40 mg/L	-
67-63-0		_	

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

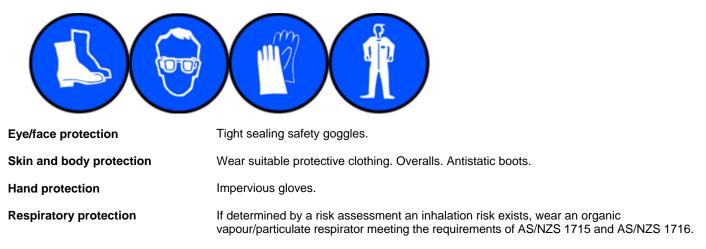
 Engineering controls
 Eyewash stations. Apply technical measures to comply with the occupational exposure limits.

 If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements. Apply technical measures to comply with occupational exposure limits.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state Appearance Color Odor Odor threshold	Liquid Clear No information available No information available No information available	
Property pH pH (as aqueous solution) Melting point / freezing point Boiling point / boiling range Flash point Evaporation rate Flammability (solid, gas) Flammability Limit in Air Upper flammability or explosive	Values 6.5-7.5 (10% in water) No data available -23.89°C No data available 35 °C No data available No data available No data available	Remarks • Method None known None known None known Pensky-Martens Closed Cup (PMCC) None known None known None known
limits Lower flammability or explosive limits	No data available	
Vapor pressure Vapor density Relative density Water solubility Solubility(ies) Partition coefficient Autoignition temperature Decomposition temperature Kinematic viscosity Dynamic viscosity	No data available No data available 1.04 @25°C No data available No data available No data available No data available No data available No data available 264 cP @25°C	None known None known None known None known None known None known None known None known
Other information Pour Point	-22.22°C	

Section 10: Stability and reactivity

Reactivity

Reactivity

Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability

Stable under normal conditions.

Explosion data Sensitivity to mechanical impact None. Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Direct sunlight. Static discharge (electrostatic discharge).

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Oxides of sulfur. Low molecular weight hydrocarbons.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	Causes serious eye irritation.
Skin contact	Causes skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Symptoms	Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).
Acute toxicity	

Numerical measures of toxicity - Product Information

On basis of test data			
Oral LD50	>	2000	mg/kg (rat)
Dermal LD50	>	2000	mg/kg (rabbit)

Numerical measures of toxicity - Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Isopropyl alcohol	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	> 10000 ppm (Rat)6 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.

Carcinogenicity

This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. (OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer) (NTP - National Toxicology Program).

Chemical name	Australia	European Union	IARC
Isopropyl alcohol - 67-63-0	-	-	Group 3

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Keep out of waterways. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Crustacea EC50 Daphnia 5 - 37 mg/l, 48 hours Fish LC50 Fish > 1.5 mg/l, 96 hours.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Isopropyl alcohol	EC50: >1000mg/L (96h,	LC50: =9640mg/L (96h,	-	EC50: =13299mg/L
	Desmodesmus	Pimephales promelas)		(48h, Daphnia magna)
	subspicatus)	LC50: =11130mg/L		
	EC50: >1000mg/L (72h,	(96h, Pimephales		
	Desmodesmus	promelas)		
	subspicatus)	LC50: >1400000µg/L		
		(96h, Lepomis		
		macrochirus)		

Terrestrial ecotoxicity	There is no data for this product.

Persistence and degradability	
Persistence and degradability	Readily biodegradable.
Bioaccumulative potential	
Bioaccumulation	There is no data for this product.
Component Information	

Chemical name	Partition coefficient
Isopropyl alcohol	0.05

<u>Mobility</u>

Mobility	No information available.	
Other adverse effects		
Other adverse effects	No information available.	
Section 13: Disposal considerations		

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with federal, state and local regulations.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information				
ADG	Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.			
UN number or ID number Proper shipping name Transport hazard class(es) Packing group Hazchem code	1993 FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL) 3 III •3Y			
ΙΑΤΑ	Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.			
UN number UN proper shipping name Transport hazard class(es) Packing group	1993 FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL) 3 III			
IMDG	Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.			
UN number UN proper shipping name Transport hazard class(es) Packing group Marine pollutant	1993 FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL) 3 III Not applicable			

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

Threshold quantity (T)

50 000

National regulations

Australia

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Isopropyl alcohol - 67-63-0	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Hazardous chemical

Liquids that meet the criteria for Class 3 Packing Group II or III **National pollutant inventory** Subject to reporting requirement

 Chemical name
 National pollutant inventory

 Isopropyl alcohol - 67-63-0
 20 MW Threshold category 2b total

 60000 MWH Threshold category 2b total
 1 tonne/h Threshold category 2b total

 25 tonne/yr Threshold category 1a total
 400 tonne/yr Threshold category 2b total

 2000 tonne/yr Threshold category 2b total
 20 MW Threshold category 2b total

International Inventories	All the constituents of this material are listed on the Australian Inventory of Industrial
	Chemicals.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

NZIOC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Supplier Safety Data Sheet 06/2018

Reason(s) For Issue:	First Issue Primary SDS
Prepared By	This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).
Revision date:	11-Jun-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization: PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances STOT: Specific Target Organ Toxicity ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		

Key literature references and sources for data used to compile the SDS Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) Environmental Protection Agency Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) National Institute of Technology and Evaluation (NITE) Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) U.S. National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet