SAFETY DATA SHEET

IXOM

Revision date: 08-Jul-2024

Revision Number 1

Section 1: Identification

Product identifier

Product Name STEPAN C-25

Product Code(s) 000000054657

Other means of identification

CAS No. 68937-83-7

Recommended use of the chemical and restrictions on use

Recommended use Surfactant.

For industrial use only.

Uses advised against No information available.

Details of manufacturer or importer

Supplier

IXOM Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

GHS Classification

Flammable liquids Category 4

Label elements

Signal word

WARNING

Hazard statements

H227 - Combustible liquid

Precautionary Statements - Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Wear protective gloves/clothing and eye/face protection.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

Toxic to aquatic life.

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Fatty acids, C6-10, methyl esters	68937-83-7	90-100

Section 4: First aid measures

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air. (Call a physician if symptoms occur).

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash skin with soap and water. (Call a physician if symptoms occur).

Ingestion Clean mouth with water and drink afterwards plenty of water. Rinse mouth thoroughly with

water. Do not induce vomiting without medical advice. Get medical attention if symptoms

occur.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing mediaDo not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Specific hazards arising from the Combustible liquid. Vapors can form explosive mixtures with air. Rags, paper, cloth, and

chemical other porous materials may spontaneously combust when wetted with this product.

Carbon oxides. **Hazardous combustion products**

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes and inhalation of vapors. Remove all sources of ignition. Personal precautions

Evacuate personnel to safe areas. Use personal protective equipment as required.

Use personal protection recommended in Section 8. For emergency responders

Environmental precautions

See Section 12 for additional Ecological Information. **Environmental precautions**

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Take up with sand or other noncombustible absorbent material and place into containers for Methods for cleaning up

later disposal. Never return spill or leaks to original containers for re-use. After cleaning,

flush away traces with water.

Section 7: Handling and storage

Precautions for safe handling

Avoid contact with skin and eyes. Avoid breathing vapors or mists. Remove all sources of Advice on safe handling

ignition. Use personal protection equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep in a dry, cool and well-ventilated place. Protect from direct sunlight. Store away from

sources of heat or ignition. Keep container closed when not in use.

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and

transport requirements.

Incompatible materials Strong oxidizing agents.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

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Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



Eye/face protection Glasses.

Skin and body protection Overalls. Boots.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an organic vapour

respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical stateLiquidAppearanceClearColorColourless

Odor No information available
Odor threshold No information available

Property Values Remarks • Method

pH 5-9 None known pH (as aqueous solution) No data available None known Melting point / freezing point -37°C None known Boiling point / boiling range 200°C None known

Flash point 78.0°C Pensky-Martens Closed Cup (PMCC)

Evaporation rateNo data availableNone knownFlammability (solid, gas)No data availableNone knownFlammability Limit in AirNone known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known Vapor density No data available None known Relative density 0.87 None known Water solubility No data available None known Solubility(ies) Immiscible in water None known Partition coefficient No data available None known

Autoignition temperatureNo data availableNone knownDecomposition temperatureNo data availableNone knownKinematic viscosityNo data availableNone knownDynamic viscosity2 cP @25°CNone known

Other information

Section 10: Stability and reactivity

Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None. Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Conditions to avoid Heat, flames and sparks.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety

Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is

mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact May cause irritation.

Skin contact May cause irritation.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms No information available.

Acute toxicity .

Numerical measures of toxicity - Product Information

On basis of test data

 Oral LD50
 > 2000 mg/kg (rat)

 Dermal LD50
 > 2000 mg/kg (rabbit)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritationNo information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization Not a respiratory sensitizer.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Keep out of waterways. Toxic to aquatic life.

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused

products

Landfill or incineration in accordance with local, state and federal regulations.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld

containers. Empty containers should be taken to an approved waste handling site for

recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code

(ADG Code) for transport by Road and Rail: NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport

Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS

GOODS.

IMDGNot classified as Dangerous Goods by the criteria of the International Maritime Dangerous

Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals.

NZIoC Contact supplier for inventory compliance status. **TSCA** Contact supplier for inventory compliance status. **DSL/NDSL** Contact supplier for inventory compliance status. Contact supplier for inventory compliance status. **EINECS/ELINCS** Contact supplier for inventory compliance status. **ENCS IECSC** Contact supplier for inventory compliance status. Contact supplier for inventory compliance status. **KECL PICCS** Contact supplier for inventory compliance status.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Supplier Safety Data Sheet 01/2020

STEPAN is a registered trademark of the Stepan Company.

Reason(s) For Issue: First Issue Primary SDS

Prepared By

This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and

SDS Services).

Revision date: 08-Jul-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

Environmental Protection Agency

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet