SAFETY DATA SHEET

Revision date: 14-Nov-2024

Revision Number 1

Section 1: Identification

Product identifier

Product Name CONCEPT C50B

Product Code(s) 000000054714

Other means of identification

UN number or ID number 1719

Recommended use of the chemical and restrictions on use

Recommended use CIP (Cleaning in place) of high temperature milk processing equipment including evaporators, pasteurisers and UHT plant vacreators. CIP of all other processing equipment and including milk silos, pipelines and separators.

Uses advised against No information available.

Details of manufacturer or importer

Supplier
IXOM Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

GHS Classification

Corrosive to metals	Category 1
Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

Label elements
Corrosion
Exclamation mark

Signal word
DANGER

Hazard statements
H290 - May be corrosive to metals
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation

Precautionary Statements - Prevention
Keep only in original packaging.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wash face, hands and any exposed skin thoroughly after handling.
Wash eyes thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/clothing and eye/face protection.
Precautionary Statements - Response
Specific treatment (see First aid on this SDS).
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Wash contaminated clothing before reuse.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor/physician if you feel unwell.
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
Rinse mouth.
Do NOT induce vomiting.
Absorb spillage to prevent material damage.
Precautionary Statements - Storage
Store in corrosion resistant container with a resistant inner liner.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Precautionary Statements - Disposal
Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Sodium hydroxide	1310-73-2	10-<30%
Potassium hydroxide	1310-58-3	10-<30%
Non hazardous component(s)	-	to 100%

Section 4: First aid measures

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

Emergency telephone number

Inhalation Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, (trained personnel should) give oxygen. If breathing is irregular or stopped, administer artificial respiration. Seek immediate medical attention/advice.

Eye contact In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes. Immediate medical attention is required.

Skin contact Wash off immediately with plenty of water for at least 15 minutes. Take off contaminated clothing and wash before reuse. Immediately call a POISON CENTER or doctor/physician.

Ingestion Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention immediately if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. Coughing and/ or wheezing. Difficulty in breathing.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Can cause corneal burns. Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Contact with metals may evolve flammable hydrogen gas. Non-combustible.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Hazchem code 2R

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Do not breathe vapor or mist. Ensure adequate ventilation. Evacuate personnel to safe areas. Stop leak if you can do it without risk. Do not eat, drink or smoke when using this product. Do not touch or walk through spilled material.

Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take up with sand or other noncombustible absorbent material and place into containers for later disposal. After cleaning, flush away traces with water.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Do not breathe vapor or mist. Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly after handling. Keep out of reach of children.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Store away from foodstuffs. Keep container closed when not in use.

This material is a Scheduled Poison and must be stored, maintained and used in accordance with the relevant regulations.

Incompatible materials Acids. Ammonium salts. Aluminum. Tin. Zinc.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	New Zealand	ACGIH TLV
Sodium hydroxide 1310-73-2	Peak: 2 mg/m^3	Ceiling 2 mg/m^3	-
Potassium hydroxide 1310-58-3	Peak: 2 mg/m^3	Ceiling: 2 mg/m^3	Ceiling: 2 mg/m^3

Chemical name	European Union	United Kingdom	Germany DFG
Potassium hydroxide 1310-58-3	-	STEL: 2 mg/m^3	-

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location. Ensure ventilation is adequate to maintain air concentrations below Workplace Exposure Standards. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.

Eye/face protection Tight sealing safety goggles. If splashes are likely to occur:. Face protection shield.

Skin and body protection Chemical resistant apron. Rubber boots. Overalls. Wear suitable protective clothing.

Hand protection Elbow-length impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Color	No information available
Odor	Not specified
Odor threshold	No information available

Property	Values	Remarks • Method
pH	>13	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not Applicable	None known

Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not Applicable	
Lower flammability or explosive limits	Not Applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.41	None known
Water solubility	Miscible	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not Applicable	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Section 10: Stability and reactivity

Reactivity

Reactivity Reacts violently with acids. Corrosive to aluminium, tin, and zinc, liberating flammable hydrogen gas.

Chemical stability

Stability Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions May react with ammonium salts resulting in evolution of ammonia gas. Reacts readily with various reducing sugars (i.e. fructose, galactose, maltose, dry whey solids) to produce carbon monoxide. Take precautions including monitoring the tank atmosphere for carbon monoxide to ensure safety of personnel before vessel entry.

Conditions to avoid

Conditions to avoid Do not contaminate food or feed stuffs. Contact with foodstuffs.

Incompatible materials

Incompatible materials Acids. Ammonium salts. Aluminum. Tin. Zinc.

Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation Irritating to respiratory system.

Eye contact Causes serious eye damage.

Skin contact Causes severe burns.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Can burn mouth, throat, and stomach.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. Coughing and/ or wheezing. Difficulty in breathing.

Acute toxicity .

Numerical measures of toxicity - Product Information
No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide	= 325 mg/kg (Rat)	= 1350 mg/kg (Rabbit)	-
Potassium hydroxide	= 284 mg/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes severe burns. Classification is based on mixture calculation methods based on component data.

Serious eye damage/eye irritation Causes serious eye damage. Classification is based on mixture calculation methods based on component data.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure May cause respiratory irritation. Classification is based on mixture calculation methods based on component data.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Chronic effects: No information available for the product.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Avoid contaminating waterways.

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Potassium hydroxide	0.83

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Landfill or incineration in accordance with local, state and federal regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number or ID number 1719
Proper shipping name CAUSTIC ALKALI LIQUID, N.O.S. (CONTAINS SODIUM HYDROXIDE AND POTASSIUM HYDROXIDE)
Transport hazard class(es) 8

Packing group	II
Hazchem code	2R

IATA Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	1719
UN proper shipping name	CAUSTIC ALKALI LIQUID, N.O.S. (CONTAINS SODIUM HYDROXIDE AND POTASSIUM HYDROXIDE)
Transport hazard class(es)	8
Packing group	II

IMDG Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	1719
UN proper shipping name	CAUSTIC ALKALI LIQUID, N.O.S. (CONTAINS SODIUM HYDROXIDE AND POTASSIUM HYDROXIDE)
Transport hazard class(es)	8
Packing group	II
IMDG EMS Fire	F-A
IMDG EMS Spill	S-B
Marine pollutant	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
Poison Schedule Number 6

Australian Industrial Chemicals Introduction Scheme (AICIS)
Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Sodium hydroxide - 1310-73-2	Present	-
Potassium hydroxide - 1310-58-3	Present	-

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:
AIIC- Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Reason(s) For Issue: First Issue Primary SDS

Prepared By This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).

Revision date: 14-Nov-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer
This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet