SAFETY DATA SHEET

Revision date: 17-Jun-2022



Revision Number 7

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier			
Product Name	PROPYLENE GLYCOL		
Product Code(s)	000030112701		
Other means of identification			
CAS No.	57-55-6		
Synonyms	1,2-Propanediol; 1,2-Dihydroxypropane; Methylethylene glycol; Monopropylene glycol; MPG.		
Recommended use of the chemical	and restrictions on use		
Recommended use	Solvent. Chemical intermediate.		
Uses advised against	Prohibited uses: Pharmaceutical excipient; Active pharmaceutical ingredient; Applicatior involving human consumption; Cosmetics; Toiletries; Personal care products; Tobacco; Electronic cigarettes; Cannabis; Theatre fogs; Artificial smoke; Cat food; Sprinkler syster over 30%.		

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number

1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

Label elements

Hazard statements

Other hazards which do not result in classification General Hazards

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Propylene glycol	57-55-6	>=99.0

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.	
Inhalation	Remove to fresh air. Call a physician if symptoms occur.	
Eye contact	In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.	
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.	
Ingestion	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.	
Most important symptoms and effe	ects, both acute and delayed	
Symptoms	No information available.	
Indication of any immediate medica	cal attention and special treatment needed	
Note to physicians	Treat symptomatically. Following cases of gross overexposure, investigation of liver, kidney and eye function may be advisable. Records of such incidents should be maintained for future reference. No specific antidote.	

5. FIRE FIGHTING MEASURES		
Suitable Extinguishing Media		
Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.	
Unsuitable extinguishing media	High volume water jet.	
Specific hazards arising from the chemical		
Specific hazards arising from the chemical	Combustible liquid. Most vapors are heavier than air. Vapors may spread along gro and collect in low or confined areas (sewers, basements, tanks). Flash back possible considerable distance.	

Hazardous combustion products Carbon oxides. Aldehydes. Alcohols. Ethers. Organic acids.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protectiv equipment as required. Wash thoroughly after handling.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. After cleaning, flush away traces with water.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Wash thoroughly after handling. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Storage ConditionsKeep in a dry, cool and well-ventilated place. Store away from sources of heat or ignition.
Protect from moisture. Nitrogen blanket recommended for large tanks (capacity 100m3 or
higher). Exposure to nitrogen may cause asphyxiation or death. Personnel must observe
strict safety precautions when involved with a confined space entry. Keep container closed
when not in use.Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in
accordance with the requirements of AS 1940. Refer to State Regulations for storage and
transport requirements.Incompatible materialsStrong oxidizing agents. Strong acids. Isocyanates.Poisons Schedule (SUSMP)None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

Propane-1,2-diol (propylene glycol) (total: vapour & particulates): 8hr TWA = 474 mg/m³ (150 ppm); (particulates only): 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

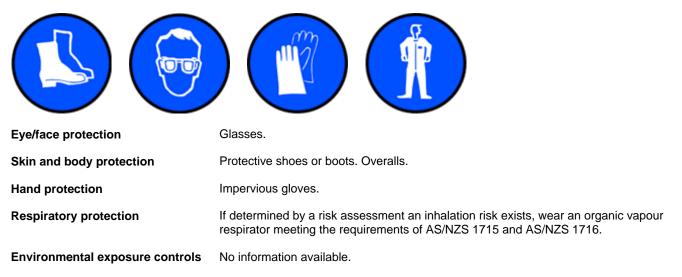
Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties Physical state Liquid

Appearance Color Odor Odor threshold	No information available. Colourless Odourless Not determined	
Property pH pH (as aqueous solution) Melting point / freezing point Boiling point / boiling range Flash point Evaporation rate Flammability (solid, gas) Flammability Limit in Air	Values No data available No data available -59°C 184°C 104°C No data available No data available	Remarks • Method None known None known None known Pensky-Martens Closed Cup (PMCC) None known None known None known
Upper flammability or explosive limits Lower flammability or explosive limits	17.4% 2.4%	
Vapor pressure Vapor density Relative density Water solubility Solubility(ies) Partition coefficient Autoignition temperature Decomposition temperature Kinematic viscosity Dynamic viscosity	20 Pa @25°C 2.62 1.03 @20°C Miscible in water No data available No data available 421°C No data available 42.1 mm²/s @25°C No data available	None known None known None known None known None known None known None known None known

Other information

10. STABILITY AND REACTIVITY

Reactivity				
Reactivity	Hygroscopic: absorbs moisture or water from surrounding air.			
Chemical stability				
Stability	Stable under normal conditions.			
Explosion data Sensitivity to mechanical impact None.				
Sensitivity to static discharge	None.			
Possibility of hazardous reactions				
Possibility of hazardous reactions	None under normal processing.			
Hazardous polymerization	Hazardous polymerization does not occur.			
Conditions to avoid				
Conditions to avoid	Heat, flames and sparks. Avoid temperatures above 40 °C. Direct sunlight.			
Incompatible materials				
Incompatible materials	Strong oxidizing agents. Strong acids. Isocyanates.			

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Aldehydes. Alcohols. Ethers. Organic acids.

11. TOXICOLOGICAL INFORMATION

Acute toxicity				
Information on likely routes of expo	osure			
Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:			
Inhalation	May cause irritation.			
Eye contact	May cause irritation.			
Skin contact	May cause irritation.			
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.			
Symptoms	No information available.			

Numerical measures of toxicity - Product Information

	Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Γ	Propylene glycol	= >20 000 mg/kg (Rat)	= >2000 mg/kg(Rabbit)	= >317042 mg/m³/2H (Rabbit)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.
Respiratory or skin sensitization	Not a skin sensitizer.
Germ cell mutagenicity	Non-mutagenic in AMES test.
Carcinogenicity	Not listed as carcinogenic according to IARC. (IARC - International Agency for Research on Cancer).
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Propylene glycol	EC50: =19000mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =40613mg/L (96h, Oncorhynchus mykiss) LC50: 41 - 47mL/L (96h, Oncorhynchus mykiss) LC50: =51400mg/L (96h, Pimephales promelas) LC50: =710mg/L (96h, Pimephales promelas)	-	EC50: >1000mg/L (48h, Daphnia magna) EC50: >10000mg/L (24h, Daphnia magna)

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation

No information available.

Chemical name	Partition coefficient
Propylene glycol	-1.07

<u>Mobility</u>

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation. Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. TRANSPORT INFORMATION

<u>ADG</u>

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Propylene glycol - 57-55-6	20 MW Threshold category 2b total
	60000 MWH Threshold category 2b total
	1 tonne/h Threshold category 2a total
	25 tonne/yr Threshold category 1a total
	400 tonne/yr Threshold category 2a total
	2000 tonne/yr Threshold category 2b total

International Inventories

AIIC NZIoC This material is listed on the Australian Inventory of Industrial Chemicals. This material is listed on the New Zealand Inventory of Chemicals.

Legend: AIIC - Australian Inventory of Industrial Chemicals NZIOC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 17-Jun-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet