SAFETY DATA SHEET

Revision date: 13-Apr-2021



Revision Number 5

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	EPOXIDISED SOYA BEAN OIL	
Product Code(s)	000030392601	
Other means of identification		
CAS No.	8013-07-8	
Synonyms	Epoxidized soybean oil; ESBO.	
Recommended use of the chemical and restrictions on use		
Recommended use	Plasticizer for PVC.	
Uses advised against	Foodstuffs.	

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number

1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

Label elements

Hazard statements

Other hazards which do not result in classification

General Hazards

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Epoxidised soya bean oil	8013-07-8	ca. 100

4. FIRST AID MEASURES

Description of first aid measures

Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766		
Inhalation	Remove to fresh air. Call a physician if symptoms occur.		
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.		
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.		
Ingestion	Rinse mouth thoroughly with water. Do not induce vomiting without medical advice. Get medical attention if symptoms occur.		
Most important symptoms and effects, both acute and delayed			
Symptoms	No information available.		
Indication of any immediate medical attention and special treatment needed			
Note to physicians	Treat symptomatically.		

5. FIRE FIGHTING MEASURES Suitable Extinguishing Media			
Suitable Extinguishing Media	Dry chemical or CO2. Foam.		
Unsuitable extinguishing media	No information available.		
Specific hazards arising from the chemical			
Specific hazards arising from the chemical	Combustible material.		
Hazardous combustion products	Carbon oxides.		
Special protective actions for fire-fighters			
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.		

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes and inhalation of vapors. Remove all sources of ignition. Evacuate personnel to safe areas. Use personal protective equipment as required.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Take up with sand or other non-combustible absorbent material and place into containers for later disposal.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Avoid contact with skin and eyes. Avoid breathing vapors or mists. Remove all sources of
	ignition. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep in a dry, cool and well-ventilated place. Store away from sources of heat or ignition. Keep at a temperature not exceeding 45 °C. Keep container closed when not in use.	
	Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.	
Incompatible materials	Strong acids. Strong oxidizing agents.	
Poisons Schedule (SUSMP)	None allocated	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

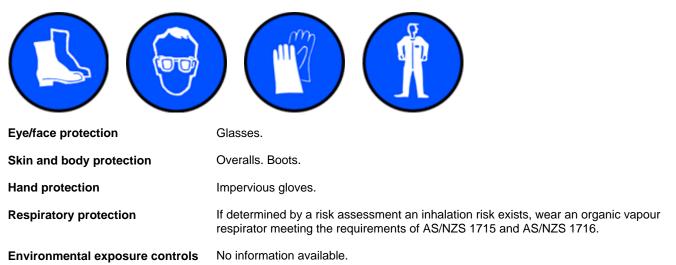
Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

information on basic physical and t	silennear properties	
Physical state	Liquid	
Appearance	Clear	
Color	Pale Yellow	
Odor	Mild Oily	
Odor threshold	No information available.	
D		
Property	Values	Remarks • Method
рН	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	>399°C	None known
Flash point	285°C	Open Cup
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	0.995 (water=1)	None known
Water solubility	Immiscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity	No information available.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data Sensitivity to mechanical impact None.		
Sensitivity to static discharge	None.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	None under normal processing.	
Hazardous polymerization	Contamination from rust and sand will lead to polymerization. It is suggested to put metal screen in the vents of all storage tanks. Regular cleaning of metal screens should be done.	
Conditions to avoid		
Conditions to avoid	Heat, flames and sparks. Temperatures above 45 °C / 113 °F.	
Incompatible materials		
Incompatible materials	Strong acids. Strong oxidizing agents.	
Hazardous decomposition products		

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:	
Inhalation	May cause irritation.	
Eye contact	May cause irritation.	
Skin contact	May cause irritation.	
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.	
Symptoms	No information available.	
Numerical measures of toxicity - Product Information		

Numerical measures of toxicity - Product Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Epoxidised soya bean oil	= 40 g/kg (Rat)	> 20 mL/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Epoxidised soya bean oil	0 (,	LC50: =900mg/L (48h,	-	EC50: >100mg/L (24h,
	Desmodesmus subspicatus)	Leuciscus idus)		Daphnia magna)

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation

No information available.

<u>Mobility</u>

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused	Dispose of in accordance with local regulations. Dispose of waste in accordance with
products	environmental legislation.

Contaminated packaging

Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. TRANSPORT INFORMATION

<u>ADG</u>

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

ΙΑΤΑ

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories AICS

This material is listed on the Australian Inventory of Industrial Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 01/2020

Reason(s) For Issue: Revised Primary SDS Addition/Change of synonymous name(s) Change in Physical Properties

Issuing Date:	13-Apr-2021
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This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend S	Section 8: EXPOSURE CONTROLS/PERSONAL	PROTECTION
TWA	TWA (time-weighted average)	STEL
Ceiling	Maximum limit value	*
C	Carcinogen	

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet