

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

**Product Name:** **ALKAMIX ADDITIVE MASTERBATCH**

**Recommended Use of the Chemical and Restrictions on Use** Polymer additives encapsulated in polyethylene, used as a masterbatch (admixture) in production processes for moulded and extruded plastic articles. Processed between 130°C and 335°C.

**Supplier:** Ixom Operations Pty Ltd  
**ABN:** 51 600 546 512  
**Street Address:** Level 8, 1 Nicholson Street  
East Melbourne Victoria 3002  
Australia

**Telephone Number:** +61 3 9906 3000  
**Emergency Telephone:** **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## 2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

**Poisons Schedule (SUSMP):** None allocated.

## 3. COMPOSITION AND INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Polyethylene	9002-88-4	50-100%	-
Ingredients determined not to be hazardous	-	0-50%	-

## 4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

### Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

### Skin Contact:

If skin contact occurs, remove contaminated clothing and wash skin with running water. If irritation occurs seek medical advice. If molten material should contact the skin and adhere, cool quickly with running water - do not attempt to remove. Seek immediate medical assistance.

### Eye Contact:

If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice. For contact with the molten material treat as for skin burns.

# Safety Data Sheet

**MARPLEX**

## **Ingestion:**

Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek medical advice.

## **Indication of immediate medical attention and special treatment needed:**

Treat symptomatically.

## **5. FIRE FIGHTING MEASURES**

### **Suitable Extinguishing Media:**

Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

### **Specific hazards arising from the chemical:**

Combustible solid.

### **Special protective equipment and precautions for fire-fighters:**

On burning will emit toxic fumes, including those of oxides of carbon . Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

## **6. ACCIDENTAL RELEASE MEASURES**

### **Emergency procedures/Environmental precautions:**

Isolate spill or leak area immediately. If contamination of sewers or waterways has occurred advise local emergency services.

### **Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:**

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal. Wash area down with excess water.

## **7. HANDLING AND STORAGE**

### **Precautions for safe handling:**

Avoid skin and eye contact and breathing in dust. Avoid handling which leads to dust formation. In common with many organic chemicals, may form flammable dust clouds in air. For precautions necessary refer to Safety Data Sheet "Dust Explosion Hazards".

### **Conditions for safe storage, including any incompatibilities:**

Store in a cool, dry, well ventilated place and out of direct sunlight. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for spills.

## **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control Parameters:** No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m<sup>3</sup>

# Safety Data Sheet

**MARPLEX**

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

## Appropriate engineering controls:

Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

## Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Wear overalls, safety glasses and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

When handling melt, or where there is a risk of being splashed with molten material: Wear overalls, chemical goggles, face shield, elbow-length impervious gloves, splash apron or equivalent chemical impervious outer garment, and rubber boots.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Granules
<b>Colour:</b>	White , Neutral or Coloured
<b>Odour:</b>	Odourless
<b>Solubility:</b>	Insoluble in water.
<b>Specific Gravity:</b>	900-1500 kg/m <sup>3</sup> (bulk density)
<b>Relative Vapour Density (air=1):</b>	Not applicable
<b>Vapour Pressure (20 °C):</b>	Not applicable
<b>Flash Point (°C):</b>	Not applicable
<b>Flammability Limits (%):</b>	Not available
<b>Autoignition Temperature (°C):</b>	350
<b>% Volatile by Weight:</b>	Not available
<b>Solubility in water (g/L):</b>	Not available

Product Name: ALKAMIX ADDITIVE MASTERBATCH  
Substance No: 000030530302

Issued: 17/01/2019  
Version: 12

# Safety Data Sheet

**Melting Point/Range (°C):** 100-120  
**Decomposition Point (°C):** >250  
**pH:** Not applicable

## 10. STABILITY AND REACTIVITY

**Reactivity:** No information available.

**Chemical stability:** Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Possibility of hazardous reactions:** Dust explosion hazard. Hazardous polymerisation will not occur.

**Conditions to avoid:** Avoid dust generation.

**Incompatible materials:** Incompatible with strong oxidising agents.

**Hazardous decomposition products:** Oxides of carbon.

## 11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

**Ingestion:** No adverse effects expected, however, large amounts may cause nausea and vomiting.

**Eye contact:** May be an eye irritant. Exposure to the dust may cause discomfort due to particulate nature. May cause physical irritation to the eyes. Contact with the hot material can result in pain, thermal burns, and permanent injury.

**Skin contact:** Contact with skin may result in irritation. Contact with hot material may cause skin burns.

**Inhalation:** Breathing in dust may result in respiratory irritation. Vapour and processing fumes may cause irritation to mucous membranes of the respiratory tract, headache and nausea.

**Acute toxicity:** No LD50 data available for the product. For the constituent POLYETHYLENE: (1):  
Oral LD50 (rat): >3000 mg/kg (polymer unspecified).

**Respiratory or skin sensitisation:** No information available.

**Chronic effects:** No information available for the product.

**Aspiration hazard:** No information available.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity** Avoid contaminating waterways.

**Persistence/degradability:** No information available.

**Bioaccumulative potential:** No information available.

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**Mobility in soil:** No information available.

## 13. DISPOSAL CONSIDERATIONS

**Disposal methods:**

Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

## 14. TRANSPORT INFORMATION

**Road and Rail Transport**

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

**Marine Transport**

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

**Air Transport**

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

## 15. REGULATORY INFORMATION

**Classification:**

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

**Poisons Schedule (SUSMP):** None allocated.

## 16. OTHER INFORMATION

(1) In: 'The Dictionary of Substances and their Effects'. Ed.Gangolli S. Royal Society of Chemistry, 1999.

This safety data sheet has been prepared by Ixom Operations Pty Ltd (Toxicology & SDS Services).

**Reason(s) for Issue:**

Addition/Change of synonymous name(s)

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.