SAFETY DATA SHEET



Revision date: 04-Aug-2021

Revision Number 7

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name HYDROCHLORIC ACID - 20% OR GREATER

Product Code(s) 000031061101

Other means of identification

UN number 1789

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Precursor for generation of chlorine dioxide gas used in water treatment.

Uses advised against No information available.

<u>Supplier</u>

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Corrosive to metals	Category 1
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

SIGNAL WORD

Danger

Label elements

Corrosion



Hazard statements

H290 - May be corrosive to metals

H314 - Causes severe skin burns and eye damage

H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Keep only in original container

Do not breathe fume, gas, mist, vapours, spray

Wash face, hands and any exposed skin thoroughly after handling

Use only outdoors or in a well-ventilated area

Wear protective gloves / protective clothing / eye protection / face protection

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

Wash contaminated clothing before reuse

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Call a POISON CENTER or doctor/physician if you feel unwell

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Store locked up

Store in corrosive resistant container with a resistant inner liner

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Poisons Schedule (SUSMP)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Hydrochloric acid	-	>=20%
Water	7732-18-5	to 100%

4. FIRST AID MEASURES

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Emergency telephone number Poisons Information Center, Australia: 13 11 26

Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If

breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin

with water/shower. Immediately call a POISON CENTER or doctor/physician.

Ingestion Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water.

Never give anything by mouth to an unconscious person. Get immediate medical

advice/attention.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Corrosive hazard. Wear protective gloves/clothing and eye/face protection.

Non-combustible.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

Hazchem code 2R

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Do not breathe fume, gas, mist, vapours, spray. Evacuate personnel to safe areas. Ensure

adequate ventilation. Stop leak if you can do it without risk. Use personal protective

equipment as required. Wash thoroughly after handling.

Environmental precautions

Environmental precautionsLocal authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Use a non-combustible material like vermiculite, sand or earth to soak up the product and

place into a container for later disposal. Neutralise residues with lime or soda ash. After

cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Do not breathe fume, gas, mist, vapours, spray. Avoid contact with skin, eyes, and clothing.

Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly after

handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from

foodstuffs. Keep out of the reach of children. Keep container closed when not in use.

This material is a Scheduled Poison and must be stored, maintained and used in

accordance with the relevant regulations.

Packaging materials Do not store in aluminium containers. Do not store in galvanized containers.

Incompatible materials Alkalis. Cyanides. Sodium hypochlorite. Metals.

Poisons Schedule (SUSMP) 6

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace

Exposure Standard(s) for constituent(s):

Hydrogen chloride: Peak Limitation = 7.5 mg/m³ (5 ppm)

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location.

Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and

the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.











Eye/face protection Tight sealing safety goggles. Face protection shield.

Skin and body protection Boots. Apron. Overalls.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an air supplied respirator

meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid Appearance Clear

Color Colourless to Slightly Yellow

Odor Pungent

Odor threshold No information available.

Property
pH

Values
Remarks • Method
None known

pH (as aqueous solution) No data available None known No data available Melting point / freezing point None known None known Boiling point / boiling range 98°C (28% concentration) Flash point Not applicable None known **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known Flammability Limit in Air None known

Upper flammability or explosive N

limits

Not applicable

Lower flammability or explosive Not applicable

limits

Not applicable

Vapor pressureNo data availableNone knownVapor densityNo data availableNone knownRelative density1.098 (20% concentration, 20°C);None known

1.164 (33% concentration, 20°C).

Water solubilityMiscible in waterNone knownSolubility(ies)No data availableNone knownPartition coefficientNo data availableNone known

Autoignition temperatureNot applicableNone knownDecomposition temperatureNo data availableNone knownKinematic viscosityNo data availableNone knownDynamic viscosityNo data availableNone known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity Reacts with alkalis.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions Contact with metals may evolve flammable hydrogen gas.

Conditions to avoid

Conditions to avoidDo not contaminate food or feed stuffs.

Incompatible materials

Incompatible materials Alkalis. Cyanides. Sodium hypochlorite. Metals.

Hazardous decomposition products

Hazardous decomposition products Hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation Irritating to respiratory system.

Eye contact Corrosive to the eyes and may cause severe damage including blindness.

Skin contactContact causes severe skin irritation and possible burns.

Ingestion Can burn mouth, throat, and stomach.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

No information available.

Numerical measures of toxicity - Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	> 90 mL/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes burns.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

Chronic effects: Repeated exposure to low levels of hydrochloric acid may produce discolouration and

erosion of teeth and ulceration of the nasal passages.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and

Rail; DANGEROUS GOODS.

UN number 1789

Proper shipping name HYDROCHLORIC ACID

Hazard class 8
Packing group II
Hazchem code 2R

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 1789

UN proper shipping name HYDROCHLORIC ACID

Transport hazard class(es) 8
Packing group | |

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number 1789

UN proper shipping name HYDROCHLORIC ACID

Transport hazard class(es) 8
Packing group II
IMDG EMS Fire F-A
IMDG EMS Spill S-B

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) 6

International Inventories

AICS All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 04-Aug-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and

control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet