

SAFETY DATA SHEET



Revision date: 26-Nov-2024

Revision Number 6

Section 1: Identification

Product identifier

Product Name MALEIC ANHYDRIDE (ALL GRADES)

Product Code(s) 000031070201

Other means of identification

UN number or ID number 2215

CAS No. 108-31-6

Synonyms 2,5-Furandione; Toxilic anhydride; Maleic acid anhydride; Butenedioic anhydride, cis-

Pure substance/mixture Substance

Recommended use of the chemical and restrictions on use

Recommended use Chemical intermediate for resin manufacture.

Uses advised against No information available.

Details of manufacturer or importer

Supplier

IXOM Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

GHS Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Respiratory sensitization	Category 1
Skin sensitization	Category 1A

Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2

Label elements

Corrosion
Health hazard
Exclamation mark

**Signal word**

DANGER

Hazard statements

H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H332 - Harmful if inhaled
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335 - May cause respiratory irritation
H372 - Causes damage to organs through prolonged or repeated exposure

Precautionary Statements - Prevention

Do not breathe dust/fume/gas/mist/vapors/spray.
Wash face, hands and any exposed skin thoroughly after handling.
Wash eyes thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/clothing and eye/face protection.
In case of inadequate ventilation wear respiratory protection.
Contaminated work clothing must not be allowed out of the workplace.

Precautionary Statements - Response

Get medical advice/attention if you feel unwell.
Specific treatment (see First aid on this SDS).
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
IF ON SKIN: Wash with plenty of soap and water.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
Call a POISON CENTER or doctor/physician if you feel unwell.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

May form combustible dust concentrations in air.
Corrosive to the respiratory tract.

Sternutator.

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Maleic anhydride	108-31-6	100%

Section 4: First aid measures

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	IF ON SKIN: Wash with plenty of soap and water. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.
Ingestion	Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Never give anything by mouth to an unconscious person. Get immediate medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. Coughing and/ or wheezing. Difficulty in breathing.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically. Can cause corneal burns.
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Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical, CO₂, water spray or regular foam.

Unsuitable extinguishing media Dry sodium carbonate.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Combustible solid. Most organic dusts are combustible and according to the circumstances under which the combustion process occurs, such materials may cause fires and/or dust explosions. Organic powders when finely divided over a range of concentrations regardless of

particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC).

When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.

Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large-scale explosions have resulted from chain reactions of this type. Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by bonding and grounding. Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending on how the powder was manufactured and handled which means that it is virtually impossible to use flammability data published in the literature for dusts.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code 2X

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Do not breathe dust. Ensure adequate ventilation. Evacuate personnel to safe areas. Stop leak if you can do it without risk. Do not touch or walk through spilled material. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust.

Section 7: Handling and storage**Precautions for safe handling****Advice on safe handling**

Avoid contact with skin, eyes or clothing. Do not breathe dust. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment. Use personal protection equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Protect from moisture. Keep container closed when not in use.

Incompatible materials

Water. Alkali metals. Amines. Bases. Strong acids. Oxidizing agents. Combustible material.

Section 8: Exposure controls and personal protection**Control parameters****Exposure Limits**

Chemical name	Australia	New Zealand	ACGIH TLV
Maleic anhydride 108-31-6	TWA: 0.25 ppm TWA: 1 mg/m ³	TWA: 0.0025 ppm TWA: 0.01 mg/m ³	TWA: 0.01 mg/m ³ inhalable fraction and vapor dermal sensitizer; respiratory sensitizer
Chemical name	European Union	United Kingdom	Germany DFG
Maleic anhydride 108-31-6	-	TWA: 1 mg/m ³ STEL: 3 mg/m ³ Sen+	TWA: 0.02 ppm TWA: 0.081 mg/m ³ Peak: 0.02 ppm Peak: 0.081 mg/m ³ respiratory and skin sensitizer

Maleic anhydride: 8hr TWA = 1 mg/m³ (0.25 ppm), Sen

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

'Sen' Notice - sensitiser. The substance can cause a specific immune response in some people. An affected individual may subsequently react to exposure to minute levels of that substance and should not be further exposed to the substance.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls**Engineering controls**

Ensure that eyewash stations and safety showers are close to the workstation location. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded,

the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.



Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Boots. Wear suitable protective clothing. Overalls.
Hand protection	Elbow-length impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	No information available
Color	White
Odor	Irritating
Odor threshold	0.3 ppm

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not applicable	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	52.8°C	None known
Boiling point / boiling range	197-199°C	None known
Flash point	102°C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	7.10%	
Lower flammability or explosive limits	1.40%	
Vapor pressure	1 mmHg @ 44°C	None known
Vapor density	3.4 (air=1)	None known
Relative density	1.48 @ 20°C	None known
Water solubility	Reacts slowly	None known

Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	477°C	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	16.1 cP @ 60°C	None known

Other information

Section 10: Stability and reactivity

Reactivity

Reactivity Reacts with amines.

Chemical stability

Stability Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions Maleic anhydride reacts slowly to form maleic acid. Reacts with alcohols to form esters. Reacts with amines and can decarboxylate or polymerize at temperatures above 150°C; reaction may be explosive.

Conditions to avoid

Conditions to avoid Direct sunlight. Moisture. Dispersal of dust in the air.

Incompatible materials

Incompatible materials Water. Alkali metals. Amines. Bases. Strong acids. Oxidizing agents. Combustible material.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation Irritating to respiratory system. Corrosive to the respiratory tract. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Harmful if inhaled. May cause sensitization by inhalation.

Eye contact Corrosive to the eyes and may cause severe damage including blindness.

Skin contact Causes severe burns. May cause sensitization by skin contact.

Ingestion Can burn mouth, throat, and stomach. Harmful if swallowed.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. Coughing and/ or wheezing. Difficulty in breathing.

Acute toxicity

Numerical measures of toxicity - Product Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Maleic anhydride	= 400 mg/kg (Rat)	= 2620 mg/kg (Rabbit)	= 4.4 mg/L (Rat)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes severe burns.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization A respiratory sensitizer. (rat). A skin sensitizer. (guinea pig).

Germ cell mutagenicity Not mutagenic in AMES Test.

Carcinogenicity Not listed as carcinogenic according to IARC.
(IARC - International Agency for Research on Cancer).

Reproductive toxicity No information available.

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure if inhaled.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Maleic anhydride	EC50: =29mg/L (72h, Desmodesmus)	LC50: =75mg/L (96h, Oncorhynchus mykiss)	-	-

	subspicatus)			
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Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Maleic anhydride	-2.36

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Refer to Waste Management Authority. Dispose of material through a licensed waste contractor.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number or ID number 2215
Proper shipping name MALEIC ANHYDRIDE
Transport hazard class(es) 8
Packing group III
Hazchem code 2X

IATA Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 2215
UN proper shipping name MALEIC ANHYDRIDE
Transport hazard class(es) 8
Packing group III

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number 2215
UN proper shipping name MALEIC ANHYDRIDE
Transport hazard class(es) 8
Packing group III
IMDG EMS Fire F-A
IMDG EMS Spill S-B
Marine pollutant Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable**Australian Industrial Chemicals Introduction Scheme (AICIS)**

Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Maleic anhydride - 108-31-6	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Maleic anhydride - 108-31-6	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AIIC	This material is listed on the Australian Inventory of Industrial Chemicals.
NZIoC	This material is listed on the New Zealand Inventory of Chemicals.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:**AIIC- Australian Inventory of Industrial Chemicals****NZIoC - New Zealand Inventory of Chemicals****TSCA - United States Toxic Substances Control Act Section 8(b) Inventory****DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List****EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances****ENCS - Japan Existing and New Chemical Substances****IECSC - China Inventory of Existing Chemical Substances****KECL - Korean Existing and Evaluated Chemical Substances****PICCS - Philippines Inventory of Chemicals and Chemical Substances****International Regulations****The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable**The Stockholm Convention on Persistent Organic Pollutants** Not applicable**The Rotterdam Convention** Not applicable**Section 16: Other information**

Supplier Material Safety Data Sheet 04/ 2024

Reason(s) For Issue: 5 Yearly Revised Primary SDS
Change in Hazardous Chemical Classification**Prepared By** This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).**Revision date:** 26-Nov-2024**Revision Note:**

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate

LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet