SAFETY DATA SHEET

Revision date: 13-Oct-2023

Revision Number 6

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE

Product Code(s) 000031220201

Other means of identification

UN number 3272

CAS No. 108-65-6

Synonyms Icinol PMA; Corsol PGMA; Methyl propoxol acetate; PM acetate; 1-Methoxy-2-propyl acetate; Methyl proxitol acetate; PMA glycol ether acetate; 1-Methoxy-2-methylethyl acetate; Methoxy propyl acetate; 1-Methoxy-2-propanol acetate; 2-Acetoxy-1-methoxypropane; Glycol Ether PM Acetate; Propylene Methyl Acetate PGMA; Methoxy Propyl Acetate.

Recommended use of the chemical and restrictions on use

Recommended use Solvent.
For industrial use only.

Uses advised against No information available

Supplier
Ixom Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 3

SIGNAL WORD
Warning

Label elements

Flame

Hazard statements
H226 - Flammable liquid and vapor

Precautionary Statements - Prevention
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Use explosion-proof electrical, ventilating, lighting equipment
Wash hands and face thoroughly after handling
Wear protective gloves / protective clothing / eye protection / face protection
Precautionary Statements - Response
Specific treatment (see First aid on this SDS)
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Take off contaminated clothing and wash before reuse
In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish.
Precautionary Statements - Storage
Store in a well-ventilated place. Keep cool
Precautionary Statements - Disposal
Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification
General Hazards

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Propylene glycol monomethyl ether acetate	108-65-6	>99.7%
2-Methoxypropyl acetate	70657-70-4	<0.3%

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. Call a

physician if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Call a physician if symptoms occur.

Ingestion Clean mouth with water. Do NOT induce vomiting. Get medical attention if symptoms occur.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal protein foam can be used.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Flammable. Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Most vapors are heavier than air. Vapors may spread along ground and collect in low or confined areas (sewers, basements, tanks). Pay attention to flashback. Flash back possible over considerable distance.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code •3Y

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Slippery when spilt. Avoid accidents, clean up immediately. Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. Evacuate personnel to safe areas. Do not touch or walk through spilled material. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. Use personal protective equipment as required. See section 8 for more information.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers. Use only non-sparking tools.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use personal protection equipment.
When transferring into fixed site vessels, the vessel should be purged and inerted prior to transfer. May be transferred into air atmospheres if the temperature of the product and the ambient temperature within the shipping container are both at least 16.7°C less than the product's flash point. After loading, nitrogen blanketing is required if the contents of the transportation container could exceed a temperature of 16.7°C less than the product flash point during any subsequent transportation activities. If the product flash point is less than 16.7°C above either the ambient temperature of the transportation container or the storage temperature of the product, the container should be purged and inerted with nitrogen prior to loading and nitrogen blanketed after loading. Wash hands thoroughly after handling. Launder contaminated clothing before reuse.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Storage under nitrogen atmosphere is recommended to minimize possible formation of highly reactive peroxides. Keep container closed when not in use.

Incompatible materials Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

1-Methoxy-2-propanol acetate: 8hr TWA = 274 mg/m^3 (50 ppm), 15 min STEL = 548 mg/m^3 (100 ppm), Sk

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

`Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.

Eye/face protection

Goggles.

Skin and body protection

Wear suitable protective clothing. Overalls. Antistatic boots.

Hand protection

Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Colourless
Odor	Ether -like
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	-66°C at 1013 hPa	None known
Boiling point / boiling range	145-146°C	None known
Flash point	45.5°C	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	7% (V) at 1013 hPa	
Lower flammability or explosive limits	1.5% (V) at 1013 hPa	
Vapor pressure	3.59 hPa at 20°C	None known
Vapor density	>4 (air=1)	None known
Relative density	0.97 at 25°C	None known
Water solubility	198 g/L @ 20 °C	None known
Solubility(ies)	No data available	None known
Partition coefficient	log Pow = 1.2 at 20°C	None known
Autoignition temperature	333°C at 1013 hPa	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	1.13 mm²/s at 25°C	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity Hygroscopic: absorbs moisture or water from surrounding air.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Direct sunlight. Static discharge (electrostatic discharge). Moisture. Humidity. Exposure to air. The potential for peroxide formation is enhanced when this solvent is used in processes such as distillation.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.

Eye contact May cause irritation.

Skin contact May cause irritation. Will have a degreasing action on the skin. Can be absorbed through the skin with resultant adverse effects.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms No information available.

Numerical measures of toxicity - Product Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Propylene glycol monomethyl ether acetate	= 8532 mg/kg (Rat)	> 5 g/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Not classified.

Serious eye damage/eye irritation Not classified.

Respiratory or skin sensitization Not a skin sensitizer. (guinea pig).

Germ cell mutagenicity Not classified.

Carcinogenicity Not classified.

Reproductive toxicity Not classified.

STOT - single exposure Not classified.

STOT - repeated exposure Not classified.

Aspiration hazard Not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Propylene glycol monomethyl ether acetate	-	LC50: =161mg/L (96h, Pimephales promelas)	-	EC50: >500mg/L (48h, Daphnia magna)

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation Bioaccumulation is not expected.

Component Information

Chemical name	Partition coefficient
Propylene glycol monomethyl ether acetate	0.43

Mobility

Mobility in soil

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number	3272
Proper shipping name	ESTERS, N.O.S. (1-METHOXY-2-PROPANOL ACETATE)
Hazard class	3
Packing group	III
Hazchem code	•3Y

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	3272
UN proper shipping name	ESTERS, N.O.S. (1-METHOXY-2-PROPANOL ACETATE)
Transport hazard class(es)	3
Packing group	III

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	3272
UN proper shipping name	ESTERS, N.O.S. (1-METHOXY-2-PROPANOL ACETATE)
Transport hazard class(es)	3
Packing group	III
IMDG EMS Fire	F-E
IMDG EMS Spill	S-D
Marine pollutant	No

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Hazardous chemical	Threshold quantity (T)
Liquids that meet the criteria for Class 3 Packing Group II or III	50 000

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Propylene glycol monomethyl ether acetate - 108-65-6	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total

	2000 tonne/yr Threshold category 2b total
2-Methoxypropyl acetate - 70657-70-4	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AIIC All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

NZIoC All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

Legend:
AIIC- Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 04/ 2022

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 13-Oct-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:
The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet