

SAFETY DATA SHEET



Revision date: 21-Aug-2023

Revision Number 2

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name TRIETHYLENE TETRAMINE

Product Code(s) 000031314801

Other means of identification

UN number 2259

CAS No. 112-24-3

Synonyms TETA

Recommended use of the chemical and restrictions on use

Recommended use General chemical.

Uses advised against No information available

Supplier

Ixom Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Vapors)	Category 2
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1

Reproductive toxicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 2

SIGNAL WORD

Danger

Label elements

Corrosion
Skull and crossbones
Health hazard
Exclamation mark
Environment

**Hazard statements**

H302 - Harmful if swallowed
H312 - Harmful in contact with skin
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H330 - Fatal if inhaled
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
H360 - May damage fertility or the unborn child

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:

H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Do not breathe fume, gas, mist, vapours, spray
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Use only outdoors or in a well-ventilated area
Wear protective gloves / protective clothing / eye protection / face protection
Use personal protective equipment as required
Wear respiratory protection
Avoid release to the environment

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention
Specific treatment (see First aid on this SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN: Wash with plenty of soap and water
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
If skin irritation or rash occurs: Get medical advice/attention
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Collect spillage

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification**Poisons Schedule (SUSMP)** None allocated**3. COMPOSITION/INFORMATION ON INGREDIENTS****Mixture**

Chemical name	CAS No.	Weight-%
Triethylenetetramine	112-24-3	98-100
Diethylene triamine	111-40-0	0-1.0

4. FIRST AID MEASURES**Description of first aid measures**

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.
Ingestion	Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get immediate medical advice/attention.

Most important symptoms and effects, both acute and delayed

Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. May cause allergic skin reaction. Redness. Rashes. Hives.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically. Can cause corneal burns. May cause sensitization by skin contact.
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5. FIRE FIGHTING MEASURES**Suitable Extinguishing Media**

Suitable Extinguishing Media	Dry chemical or CO ₂ . Dry sand. Foam.
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Unsuitable extinguishing media	High volume water jet.
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Specific hazards arising from the chemical

Specific hazards arising from the	Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Environmentally
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chemical hazardous.

Hazardous combustion products Carbon oxides. Nitrogen oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code 2X

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Avoid contact with skin, eyes, and clothing. Do not breathe vapor or mist. Ensure adequate ventilation. Evacuate personnel to safe areas. Stop leak if you can do it without risk. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Avoid contact with skin, eyes, and clothing. Do not breathe vapor or mist. Do not eat, drink or smoke when using this product. Use personal protection equipment. Wash thoroughly after handling. Not to be used by pregnant workers and workers who have recently given birth or who are breastfeeding.

This chemical is covered by a nitrogen blanket. Exposure to nitrogen may cause asphyxiation or death. Do not enter a poorly ventilated area containing the product until the area is deemed safe. Personnel must observe strict safety precautions when involved with a confined space entry.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Keep container closed when not in use.

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

Packaging materials Do not store in copper or copper alloy containers.

Incompatible materials Oxidizing agents. Copper. Acids.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Diethylene triamine: 8hr TWA = 4.2 mg/m³ (1 ppm), Sk, Sen

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

`Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

`Sen' Notice - sensitiser. The substance can cause a specific immune response in some people. An affected individual may subsequently react to exposure to minute levels of that substance and should not be further exposed to the substance.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.



Eye/face protection

Tight sealing safety goggles. If splashes are likely to occur: Face protection shield.

Skin and body protection

Rubber boots. Apron. Overalls.

Hand protection	Elbow-length impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Pale Yellow
Odor	Ammonia -like
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	12.4 (25% aqueous solution, 25°C)	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	-35°C	None known
Boiling point / boiling range	183°C (6.7 kPa)	None known
Flash point	137°C	Cleveland Open Cup
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	<1 Pa @20°C	None known
Vapor density	5.05 (air=1)	None known
Relative density	No data available	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	335°C	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity Hygroscopic: absorbs moisture or water from surrounding air.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions**Possibility of hazardous reactions** None under normal processing.**Conditions to avoid****Conditions to avoid** Heat, flames and sparks. Direct sunlight. Exposure to air.**Incompatible materials****Incompatible materials** Oxidizing agents. Copper. Acids.**Hazardous decomposition products****Hazardous decomposition products** Carbon oxides. Nitrogen oxides.**11. TOXICOLOGICAL INFORMATION****Acute toxicity****Information on likely routes of exposure**

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation of respiratory tract. May cause drowsiness or dizziness.
Eye contact	Causes serious eye damage. May cause irreversible damage to eyes.
Skin contact	Contact causes severe skin irritation and possible burns. May cause sensitization by skin contact.
Ingestion	Can burn mouth, throat, and stomach.
Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. May cause allergic skin reaction. Redness. Rashes. Hives.

Numerical measures of toxicity - Product Information

Refer to component information below.

Numerical measures of toxicity - Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triethylenetetramine	= 1716 mg/kg (Rat)	-	-
Diethylene triamine	= 1080 mg/kg (Rat)	= 672 mg/kg (Rabbit)	= 70 mg/L (Rat) 4 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation** Causes severe burns. Classification is based on mixture calculation methods based on component data.**Serious eye damage/eye irritation** Causes serious eye damage. Classification is based on mixture calculation methods based on component data.

Respiratory or skin sensitization	A skin sensitizer. (guinea pig).
Germ cell mutagenicity	Did not show mutagenic effects in animal experiments.
Carcinogenicity	No information available.
Reproductive toxicity	May damage fertility or the unborn child.
STOT - single exposure	May cause respiratory irritation. May cause drowsiness or dizziness.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways. Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethylenetetramine	EC50: =2.5mg/L (72h, Desmodosmus subspicatus) EC50: =20mg/L (72h, Pseudokirchneriella subcapitata) EC50: =3.7mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =570mg/L (96h, Poecilia reticulata) LC50: =495mg/L (96h, Pimephales promelas)	-	EC50: =31.1mg/L (48h, Daphnia magna)
Diethylene triamine	EC50: =1164mg/L (72h, Pseudokirchneriella subcapitata) EC50: =345.6mg/L (96h, Pseudokirchneriella subcapitata) EC50: =592mg/L (96h, Desmodosmus subspicatus)	LC50: =248mg/L (96h, Poecilia reticulata) LC50: =1014mg/L (96h, Poecilia reticulata) LC50: =430mg/L (96h, Leuciscus idus)	-	EC50: =16mg/L (48h, Daphnia magna) EC50: =37mg/L (24h, Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
Triethylenetetramine	-1.4

Mobility

Mobility in soil No information available.

Other adverse effects

Endocrine Disruptor Information

Chemical name	EU - Endocrine Disrupters Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Endocrine disrupting potential
Triethylenetetramine	Group III Chemical	-	-

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Waste from residues/unused products**

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION**ADG**

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number	2259
Proper shipping name	TRIETHYLENETETRAMINE
Hazard class	8
Packing group	II
Hazchem code	2X

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	2259
UN proper shipping name	TRIETHYLENETETRAMINE
Transport hazard class(es)	8
Packing group	II

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	2259
UN proper shipping name	TRIETHYLENETETRAMINE
Transport hazard class(es)	8
Packing group	II
Marine pollutant	Yes

15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories

AIC All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

AIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 11/ 2019

Reason(s) For Issue: Change in Handling & Storage Requirements
Addition/Change of synonymous name(s)

Issuing Date: 21-Aug-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet