SAFETY DATA SHEET

Revision date: 24-Nov-2023



Revision Number 8

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	SODIUM ISOBUTYL XANTHATE	
Product Code(s)	000033039301	
Other means of identification		
UN number	3342	
CAS No.	25306-75-6	
Synonyms	SIBX; Carbonodithioic acid, O-(2-methylpropyl) ester, sodium salt.	
Recommended use of the chemical and restrictions on use		
Recommended use	Mineral flotation agent.	
Uses advised against	No information available	

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number

^{ber} 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Self-heating substances and mixtures	Category 2
Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

SIGNAL WORD

Warning

Label elements

Substances liable to spontaneous combustion Exclamation mark



Hazard statements

H252 - Self-heating in large quantities; may catch fire H302 - Harmful if swallowed H312 - Harmful in contact with skin H315 - Causes skin irritation H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Keep cool. Protect from sunlight Wash hands thoroughly after handling Wash eyes thoroughly after handling. Do not eat, drink or smoke when using this product Wear protective gloves / protective clothing / eye protection / face protection

Precautionary Statements - Response

Specific treatment (see First aid on this SDS) IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention IF ON SKIN: Wash with plenty of soap and water If skin irritation occurs: Get medical advice/attention Take off contaminated clothing and wash before reuse Wash contaminated clothing before reuse IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell Rinse mouth In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish. **Precautionary Statements - Storage** Maintain air gap between stacks/pallets Store away from other materials **Precautionary Statements - Disposal** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

AUH029 - Contact with water liberates toxic gas May form combustible dust concentrations in air Harmful to aquatic life

General Hazards

Dust can form an explosive mixture with air

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Sodium isobutyl xanthate	25306-75-6	>=90
Sodium hydroxide	1310-73-2	<=1

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Call a physician immediately.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
Ingestion	Clean mouth with water. Drink 1 or 2 glasses of water. Get medical attention if symptoms occur.
Most important symptoms and effe	cts, both acute and delaved

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASU	RES
Suitable Extinguishing Media	
Suitable Extinguishing Media	Coarse water spray. Foam. Dry chemical. Carbon dioxide (CO2).
Unsuitable extinguishing media	No information available.
Specific hazards arising from the c	hemical
Specific hazards arising from the chemical	Substances liable to spontaneous combustion. On burning will emit toxic fumes, including those of oxides of carbon. Avoid all ignition sources. Most organic dusts are combustible and according to the circumstances under which the combustion process occurs, such materials may cause fires and/or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (includingsecondary explosions). Dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC). When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount ofenergy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.

	Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large-scale explosions have resulted from chain reactions of this type. Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by bonding and grounding. Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. One important effect of the particulate nature of powders is that the surface area and surface structure (and often was manufactured and handled which means that it is virtually impossible to use flammability data published in the literature for dusts.
Hazardous combustion products	Carbon disulfide. Hydrogen. Oxides of carbon. Oxides of sulfur.
Special protective actions for fire-fighters	
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

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Personal precautions	Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. Evacuate personnel to safe areas. Use personal protective equipment as required. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Take precautionary measures against static discharges. Do not touch or walk through spilled material. Wash thoroughly after handling. Wear protective gloves/protective clothing and eye/face protection. See section 8 for more information.	
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.	
For emergency responders	Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Stop leak if you can do it without risk. Remove ignition sources. Provide adequate ventilation. Keep out of drains, sewers, ditches and waterways.	
Methods for cleaning up	Vacuum or sweep material and place in a disposal container. Avoid generation of dust. Use non-sparking tools. Pick up and transfer to properly labelled containers. Use personal protective equipment as required.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Avoid contact with skin, eyes, and clothing. Avoid breathing dust or spray mist. Avoid

	generation of dust. Use personal protection equipment. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment.	
General hygiene considerations	Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended. Wash hands and face before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection.	
Conditions for safe storage, including any incompatibilities		
Storage Conditions	Keep containers tightly closed in a cool, well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Protect from moisture. Store away from incompatible materials described in Section 10. Keep container closed when not in use.	
Incompatible materials	Strong acids. Oxidizing agents. Organic solvents.	
Poisons Schedule (SUSMP)	None allocated	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s) and decomposition product(s):

Sodium hydroxide: Peak Limitation = 2 mg/m³ Carbon disulfide: 8hr TWA = 31 mg/m³ (10 ppm), Sk Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

`Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. The exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

 Engineering controls
 Apply technical measures to comply with the occupational exposure limits.

 If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal

Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.

Eye/face protection	Goggles.
Skin and body protection	Wear suitable protective clothing. Boots. Overalls.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

information on basic physical and c		
Physical state	Solid	
Appearance	Powder or Pellets	
Color	Yellow or Yellow - Grey	
Odor	Unpleasant Sulfurous	
Odor threshold	No information available	
Property	Values	Remarks • Method
рН	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable (-30°C for carbon	None known
•	disulfide vapours)	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	ca. 500 g/L @ 20 °C	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	90°C for carbon disulfide vapours	None known
Decomposition temperature	No data available	None known
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Kinematic viscosity Dynamic viscosity No data available No data available None known None known

Other information

10. STABILITY AND REACTIVITY

Reactivity	
Reactivity	Hygroscopic: absorbs moisture or water from surrounding air.
Chemical stability	
Stability	Decomposes on heating. Contact with water liberates toxic gas.
Explosion data Sensitivity to mechanical impac	ct None.
Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Possibility of hazardous reactions	
Possibility of hazardous reactions	Can produce hydrogen when in contact with water. Heating can cause expansion or decomposition of the material, which can lead to the containers exploding.
Conditions to avoid	
Conditions to avoid	Avoid exposure to heat, sources of ignition, and open flame. Dust formation. Dispersal of dust in the air. Moisture. Static discharge (electrostatic discharge).
Incompatible materials	
Incompatible materials	Strong acids. Oxidizing agents. Organic solvents.
Hazardous decomposition product	<u>s</u>

Hazardous decomposition products Carbon disulfide. Hydrogen. Oxides of carbon. Oxides of sulfur.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	Breathing in dust may result in respiratory irritation.
Eye contact	Causes serious eye irritation.
Skin contact	Causes skin irritation. Harmful in contact with skin. Will liberate carbon disulphide upon contact with moist skin. Carbon disulphide can be absorbed through the skin with resultant adverse effects.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Harmful if swallowed.

Symptoms

Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Numerical measures of toxicity - Product Information

Refer to component information below.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium isobutyl xanthate	= 500 mg/kg (Rat)	-	-
Sodium hydroxide	-	= 1350 mg/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Chronic effects:	This product may liberate carbon disulphide on contact with moist skin. Chronic exposure to carbon disulphide may produce central and peripheral nervous system, cardiovascular, gastrointestinal, kidney, eye disorders.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Avoid contaminating waterways. Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Sodium isobutyl xanthate	-	LC50: =70mg/L (96h,	-	-
		Oncorhynchus mykiss)		
Sodium hydroxide	-	LC50: =45.4mg/L (96h,	-	-
		Oncorhynchus mykiss)		

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

No information available.

Mobility

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.	
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.	

14. TRANSPORT INFORMATION

<u>ADG</u>

Classified as Dangerous Goods by the criteria of the Australian Code for the Transport of Explosives by Road and Rail; DANGEROUS GOODS.

UN number	3342	
Proper shipping name	XANTHATES	
Hazard class	4.2	
Packing group	III	
Hazchem code	1Y	

<u>IATA</u>

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

TRANSPORT PROHIBITED under the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air in Passenger and Cargo Aircraft; may be transported by Cargo Aircraft Only.

UN number	3342
UN proper shipping name	XANTHATES
Transport hazard class(es)	4.2
Packing group	111

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number UN proper shipping name	3342 XANTHATES
Transport hazard class(es)	4.2
Packing group	III
IMDG EMS Fire	F-A
IMDG EMS Spill	S-J
Marine pollutant	No

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories	
AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial
	Chemicals.
NZIOC	All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

Legend:

AllC- Australian Inventory of Industrial Chemicals NZIOC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Material Safety Data Sheet 01/2023

Reason(s) For Issue: 5 Yearly Revised Primary SDS Change in Hazardous Chemical Classification

Issuing Date:

24-Nov-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Legend	Section 8: EXPOSURE CONTROLS/PERSONAL	PROTECTIO
TWA	TWA (time-weighted average)	STEL
Ceiling	Maximum limit value	*
C	Carcinogen	

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet