SAFETY DATA SHEET

Revision date: 28-Aug-2024



Revision Number 6

Section 1: Identification	
Product identifier	
Product Name	MAGNESIUM HYDROXIDE LIQUID
Product Code(s)	000034290801
Other means of identification	
Synonyms	MHL * MHS * MHS 60 * Magnesium hydroxide slurry * EMAG slurry * EMAGMHS * EMAGMHS 60
Recommended use of the chemica	Il and restrictions on use
Recommended use	Water treatment chemical. Waste water treatment.
Uses advised against	No information available.
Details of manufacturer or importe	<u>r</u>
Supplier IXOM Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia Telephone Number: +61 3 9906 3000	0
Emergency telephone number	
Emergency telephone number	1 800 033 111 (ALL HOURS)
Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.	
Section 2: Hazard identified	cation
Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS. GHS Classification	
Serious eye damage/eye irritation	Category 2
Label elements Exclamation mark	



Signal word WARNING

Hazard statements H319 - Causes serious eye irritation

Precautionary Statements - Prevention Wash hands thoroughly after handling. Wash eyes thoroughly after handling. Wear protective gloves/clothing and eye/face protection. Precautionary Statements - Response Specific treatment (see First aid on this SDS).

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. **Precautionary Statements - Storage**

No storage statements.

Precautionary Statements - Disposal

No disposal statements.

Other hazards which do not result in classification

May be harmful if swallowed.

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Calcium hydroxide	1305-62-0	<3%
Magnesium hydroxide	1309-42-8	>60%
Water	7732-18-5	30-60%
Crystalline silica (Quartz)	14808-60-7	<1%

Section 4: First aid measures

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. (Call a physician if symptoms occur).
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.
Ingestion	Clean mouth with water. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause redness and tearing of the eyes. Irritation.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: Firefighting measures	
Suitable Extinguishing Media	
Suitable extinguishing media	Dry chemical, CO2, water spray or regular foam.
Unsuitable extinguishing media	No information available.
Specific hazards arising from the chemical	
Specific hazards arising from the chemical	Non-combustible. Magnesium hydroxide is a commonly used flame retardant and would normally be expected to suppress the heat of a surrounding fire.
Special protective actions for fire-fighters	
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes and inhalation of vapors. Stop leak if you can do it without risk. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Use personal protective equipment as required. Wash thoroughly after handling.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.	

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling	Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Wash thoroughly after handling. Keep out of reach of children.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands and face before breaks and immediately after handling the product.
Conditions for safe storage, including any incompatibilities	
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container

closed when not in use.

Incompatible materials

Section 8: Exposure controls and personal protection

Acids.

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	New Zealand	ACGIH TLV
Calcium hydroxide 1305-62-0	TWA: 5 mg/m ³	TWA: 5 mg/m ³	TWA: 5 mg/m ³
Crystalline silica (Quartz) 14808-60-7	TWA: 0.05 mg/m ³	TWA: 0.025 mg/m ³	TWA: 0.025 mg/m ³ respirable particulate matter

Chemical name	European Union	United Kingdom	Germany DFG
Calcium hydroxide	-	TWA: 1 mg/m ³	TWA: 1 mg/m ³
1305-62-0		TWA: 5 mg/m ³	Peak: 2 mg/m ³
		STEL: 4 mg/m ³	
		STEL: 15 mg/m ³	
Crystalline silica (Quartz)	-	TWA: 0.1 mg/m ³	-
14808-60-7		STEL: 0.3 mg/m ³	

Silica Crystalline - Quartz (respirable dust): 8hr TWA = 0.05 mg/m³, Carcinogen Category 1A

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

Carcinogen Category 1A - established human carcinogen. There is sufficient evidence to establish a causal association between human exposure and the development of cancer.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

 Engineering controls
 Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

 If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



 Respiratory protection
 If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

 Environmental exposure controls
 No information available.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state Appearance Color Odor Odor threshold	Liquid No information available Light Grey Earthy No information available	
Property	Values	Remarks • Method
pH	10-11	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.5-1.6	None known
Water solubility	Dispersible	None known
Solubility(ies)	Soluble in ammonium salts and dilute acids	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not applicable	None known
Decomposition temperature	350°C (decomposes to magnesium oxide)	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	<100 cP @ 100/s	None known

Other information

Section 10: Stability and reactivity

Reactivity

Reactivity	Reacts with acids.
Chemical stability	
Stability	The shelf-life is 3 months.
Explosion data Sensitivity to mechanical impact Sensitivity to static discharge	None. None.
Possibility of hazardous reactions	
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	
Incompatible materials	Acids.
Hazardous decomposition products	_

Hazardous decomposition products Calcium oxides. Oxides of magnesium. Oxides of silicon.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Causes serious eye irritation.
Skin contact	May cause irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Symptoms	May cause redness and tearing of the eyes. Irritation.

Acute toxicity_.

Numerical measures of toxicity - Product Information

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Calcium hydroxide	> 2000 mg/kg (Rat)	> 2500 mg/kg (Rat)	> 6.04 mg/L (Rat)4 h

		_		
Magnesium hydroxide	= 8500 mg/kg (Rat)	-	> 2.1 mg/L (Rat)4 h	
Water	> 90 mL/kg (Rat)			
See section 16 for terms and abbrevia	ations			
Delayed and immediate effects as v	vell as chronic effects from sh	ort and long-term exposure	-	
Skin corrosion/irritation	No information available.			
Serious eye damage/eye irritation	Causes serious eye irritation. Classification is based on mixture calculation methods based on component data.			
Respiratory or skin sensitization	No information available.			
Germ cell mutagenicity	No information available.			
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen. Refer to 'Chronic effects' section below.			

Chemical name	Australia	European Union	IARC
Crystalline silica (Quartz) - 14808-60-7	Carc. 1A	-	-

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Chronic effects:	The toxicity of crystalline silica is directly proportional to the ability of any particle to reach the lower respiratory tract. Quartz particles with an aerodynamic diameter below 4um are likely to be most harmful to humans, as they reach the lower respiratory tract and are less readily removed by the lungs.
	Increases in lung cancer have been attributed to the inhalation of crystalline silica in a number of industries, including; ore mining, quarrying and granite works, ceramics, pottery, refractory brick and diatomaceous earth industries and in foundry workers.
	The International Agency for Research on Cancer has classified crystalline silica as a Type 1 Carcinogen - Carcinogenic to Humans, based on sufficient evidence in humans and animals.
	Increasing in vitro and in vivo evidence suggests that lung carcinomas in rats are a result of marked and persistent inflammation and epithelial proliferation.
	Crystalline silica also causes a range of non-neoplastic pulmonary effects, including; inflammation, silicosis, lymph node fibrosis, airways disease, emphysema and increased permeability of the airspace epithelium.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Magnesium hydroxide	-	LC50: =511.31mg/L	-	-
		(96h, Pimephales		
		promelas)		

Terrestrial ecotoxicity	There is no data for this product.
Persistence and degradability Persistence and degradability	No information available.
Bioaccumulative potential Bioaccumulation	There is no data for this product.
<u>Mobility</u> Mobility	No information available.
Other adverse effects Other adverse effects	No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products	Refer to Waste Management Authority. Dispose of material through a licensed waste contractor.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information			
ADG_	Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.		
IATA	Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.		
IMDG_	Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.		

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Calcium hydroxide - 1305-62-0	Present	-
Magnesium hydroxide - 1309-42-8	Present	-
Water - 7732-18-5	Present	-
Crystalline silica (Quartz) - 14808-60-7	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.
NZIOC	All the constituents of this material are listed on the New Zealand Inventory of Chemicals.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:

AllC- Australian Inventory of Industrial Chemicals

NZIOC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Reason(s) For Issue:	5 Yearly Revised Primary SDS	
Prepared By	This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).	
Revision date:	28-Aug-2024	

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization: PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances STOT: Specific Target Organ Toxicity ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		-

Key literature references and sources for data used to compile the SDS Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) Environmental Protection Agency Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) National Institute of Technology and Evaluation (NITE) Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED) U.S. National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet