

SAFETY DATA SHEET

OPTISPERSE HP5427

1. Identification

Product identifier OPTISPERSE HP5427

Other means of identification None.

Recommended use of the chemical and restrictions on use

Recommended use Not available.

Restrictions on use Not available.

Company/undertaking identification

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2. Hazard(s) identification

Classification of the hazardous chemical

Physical hazards	Corrosive to metals	Category 1
Health hazards	Skin corrosion/irritation	Category 1C
	Serious eye damage/eye irritation	Category 1
Environmental hazards	Not classified.	

Label elements, including precautionary statements

Hazard symbol(s)



Corrosion

Signal word

Danger

Hazard statement(s)

May be corrosive to metals. Causes severe skin burns and eye damage. Causes serious eye damage.

Precautionary statement(s)

Prevention

Keep only in original container. Do not breathe mist or vapor. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Storage

Store locked up. Store in corrosive resistant container with a resistant inner liner.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards which do not result in classification

None known.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures

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Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
Sodium hydroxide	1310-73-2	3 - < 5

4. First-aid measures

Description of necessary first aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Personal protection for first-aid responders	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
Symptoms caused by exposure	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Medical attention and special treatment	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for fire fighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Hazchem code	None.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

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Methods and materials for containment and cleaning up Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Precautions for safe handling Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Store in tightly closed container. Keep only in the original container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls and personal protection

Control parameters Follow standard monitoring procedures.

Occupational exposure limits

Australia. National Workplace OELs (Workplace Exposure Standards for Airborne Contaminants, Appendix A)

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m ³

US. ACGIH Threshold Limit Values

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m ³

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	STEL	2 mg/m ³

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, for example personal protective equipment (PPE)

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance Liquid

Physical state Liquid.

Form Liquid.

Color Yellow

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Odor	Odorless
Odor threshold	Not available.
pH (concentrated product)	13.5 Neat
Melting point/freezing point	-5 °C
Initial boiling point and boiling range	104 °C
Flash point	> 93 °C SETA(CC)
Evaporation rate	Slower than Ether
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	18 mmHg
Vapor pressure temp.	21 °C
Vapor density	< 1
Relative density	1.12
Relative density temperature	21 °C
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other physical and chemical parameters	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.12
VOC	0 % ESTIMATED

10. Stability and reactivity

Reactivity	May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents. Metals.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on possible routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

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Symptoms related to exposure Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Acute toxicity Not known.

Product	Species	Test Results
OPTISPERSE HP5427 (CAS Mixture)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)
<i>Oral</i>		
LD50	Rat	4110 mg/kg, (Calculated according to GHS additivity formula)

Components	Species	Test Results
Sodium hydroxide (CAS 1310-73-2)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	1350 mg/kg
<i>Oral</i>		
LD50	Rabbit	> 500 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not available.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results	
OPTISPERSE HP5427 (CAS Mixture)			
Aquatic			
Crustacea	LC50	Daphnia magna	3600 mg/L, Acute Toxicity, 48 hour, (Estimated)
	NOEL	Daphnia magna	2450 mg/L, Acute Toxicity, 48 hour, (Estimated)
Fish	LC50	Fathead Minnow	> 5000 mg/L, Acute Toxicity, 96 hour, (Estimated)
	NOEL	Fathead Minnow	2990 mg/L, Acute Toxicity, 96 hour, (Estimated)

Bioaccumulative potential

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Mobility in soil	No data available for this product.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
Environmental fate	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
- COD (mgO ₂ /g)	100 (calculated data)
- BOD 5 (mgO ₂ /g)	0 (calculated data)
- BOD 28 (mgO ₂ /g)	0 (calculated data)
- Closed Bottle Test (% Degradation in 28 days)	0 (calculated data)
- Zahn-Wellens Test (% Degradation in 28 days)	0 (calculated data)
- TOC (mg C/g)	30 (calculated data)

13. Disposal considerations

Disposal methods	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

ADG	
UN number	3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide, Sodium phosphates)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	Not available.
Hazchem code	2X
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IATA	
UN number	3266
UN proper shipping name	Corrosive liquid, basic, inorganic, n.o.s. (SODIUM HYDROXIDE, SODIUM PHOSPHATES)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	154
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (SODIUM HYDROXIDE, SODIUM PHOSPHATES)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.

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EmS

F-A, S-B

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

RQ(SODIUM HYDROXIDE, HYDROQUINONE (1,4-BENZENEDIOL))

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

ADG



IATA; IMDG



15. Regulatory information

Safety, health and environmental regulations

National regulations

Group Standard - Corrosion Inhibitors - Corrosive HSR002547

This Safety Data Sheet was prepared in accordance with Australia Model Code of Practice for the preparation of Safety Data Sheets for Hazardous Chemicals (May 2018).

Australia Medicines & Poisons Appendix A

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix B

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix D

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix E

Sodium hydroxide (CAS 1310-73-2)

Australia Medicines & Poisons Appendix F

Sodium hydroxide (CAS 1310-73-2)

Australia Medicines & Poisons Appendix G

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix H

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix I

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix J

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix K

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 10

Sodium hydroxide (CAS 1310-73-2)

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Australia Medicines & Poisons Schedule 2

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 3

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 4

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 5

Sodium hydroxide (CAS 1310-73-2)

Australia Medicines & Poisons Schedule 6

Sodium hydroxide (CAS 1310-73-2)

Australia Medicines & Poisons Schedule 7

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 8

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 9

Poisons schedule number not allocated.

High Volume Industrial Chemicals (HVIC)

Sodium hydroxide (CAS 1310-73-2) > 1000000 TONNES See the regulation for additional information.

Importation of Ozone Depleting Substances (Customs(Prohibited imports) Regulations 1956, Schedule 10)

Not listed.

National Pollutant Inventory (NPI) substance reporting list

Not listed.

Prohibited Carcinogenic Substances

Not regulated.

Prohibited Substances (National Model Regulation for the control of Workplace Hazardous Substances, Schedule 2 NOHSC:1005 (1994) as amended)

Not listed.

Restricted Importation of Organochlorine Chemicals (Customs(Prohibited Imports) Regulations 1956, Schedule 9)

Not listed.

Restricted Carcinogenic Substances

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCs)	No
Korea	Existing Chemicals List (ECL)	No

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Country(s) or region	Inventory name	On inventory (yes/no)*
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 17-December-2020

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References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information Hazard(s) identification: GHS Hazard Statements
GHS: Classification

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