

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name:

FERRO MANGANESE MC & HC

Recommended use of the chemical Manufacture of iron and steel. **and restrictions on use:**

Supplier: NZBN: Street Address:	Ixom Operations Pty Ltd (Incorporated in Australia) 9429041465226 166 Totara Street Mt Maunganui South New Zealand
Telephone Number:	+64 9 368 2700
Facsimile:	+64 9 368 2710
Emergency Telephone:	0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.

Based on available information, not classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Ferromanganese	12604-53-4	100%	-

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:

If skin contact occurs, remove contaminated clothing and wash skin with running water. If irritation occurs seek medical advice.

Eye Contact:

If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Ingestion:

Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek medical advice.

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Indication of immediate medical attention and special treatment needed:

Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards arising from the substance or mixture:

Combustible solid.

Special protective equipment and precautions for fire-fighters:

Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:

If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid skin and eye contact and breathing in dust. Avoid handling which leads to dust formation. May form flammable dust clouds in air. For precautions necessary refer to Safety Data Sheet "Dust Explosion Hazards".

Conditions for safe storage, including any incompatibilities: Store in a cool, dry, well ventilated place. Store away from incompatible materials described in Section 10. Store away from foodstuffs. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Workplace Exposure Standards: No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Manganese dust & compounds, as Mn: WES-TWA 1 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.



Appropriate engineering controls:

Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Wear overalls, safety glasses and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Colour:	Powder or Lumps Grey
Odour:	Odourless
Solubility:	Insoluble in water.
Specific Gravity:	ca. 7.3
Relative Vapour Density (air=1):	
Vapour Pressure (20 °C):	Negligible
Flash Point (°C):	Not applicable
Flammability Limits (%):	Not available
Autoignition Temperature (°C):	Not available
Melting Point/Range (°C):	1150-1250
pH:	Not applicable

10. STABILITY AND REACTIVITY

Reactivity:	No information available.
Chemical stability:	Stable.
Possibility of hazardous reactions:	Dust explosion hazard. May react slowly with acids, or alkalis with the evolution of flammable gases.
Conditions to avoid:	Avoid exposure to moisture. Avoid contact with water . Avoid dust generation.
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Incompatible materials: None known.

Hazardous decomposition None known. products:

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion:	No adverse effects expected, however, large amounts may cause nausea and vomiting.
Eye contact:	May be an eye irritant. Exposure to the dust may cause discomfort due to particulate nature. May cause physical irritation to the eyes.
Skin contact:	Repeated or prolonged skin contact may lead to irritation.
Inhalation:	Breathing in dust may result in respiratory irritation.

Acute toxicity: No LD50 data available for the product. For the constituent Manganese : Oral LD50 (rat): 9000 mg/kg.

Chronic effects: Chronic exposure has been associated with two major effects; bronchitis/pneumonitis following inhalation of manganese dusts and "manganism", a neuropsychiatric disorder that may also arise from inhalation exposures. Chronic exposure to low levels may result in the accumulation of toxic concentrations in critical organs. The brain in particular appears to sustain cellular damage to the ganglion. Symptoms appear before any pathology is evident and may include a mask-like facial expression, spastic gait, tremors, slurred speech, sometimes dystonia (disordered muscle tone), fatigue, anorexia, asthenia (loss of strength and energy), apathy and the inability to concentrate. Insomnia may be an early finding. Rat studies indicate the gradual accumulation of brain manganese to produce lesions mimicking those found in Parkinsonism.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:

Refer to local government authority for disposal recommendations. Dispose of contents/container in accordance with local/regional/national/international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport

Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.



Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:

Based on available information, not classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

16. OTHER INFORMATION

`Registry of Toxic Effects of Chemical Substances'. Ed. D. Sweet, US Dept. of Health & Human Services: Cincinatti, 2011.

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:

Revised Primary SDS Change in company details

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.