

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: FERROMOLYBDENUM

Other name(s): Ferro molybdenum.

Recommended Use of the Chemical Production of alloys.

and Restrictions on Use

Supplier: Ixom Operations Pty Ltd (Incorporated in Australia)

9429041465226 NZBN: **Street Address:** 166 Totara Street Mt Maunganui South

New Zealand

Telephone Number: +64 9 368 2700 Facsimile: +64 9 368 2710

Emergency Telephone: 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

SIGNAL WORD: WARNING

Subclasses:

Subclass 6.8 Category B - Substances that are suspected human reproductive or developmental toxicants.

Subclass 6.9 Category B - Substances that are harmful to human target organs or systems.

Additives, Process Chemicals and Raw Materials (Subsidiary Hazard) Group Standard 2006

Approval Number: HSR002503



Hazard Statement(s):

H361 Suspected of damaging fertility or the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary Statement(s):

Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust.

P281 Use personal protective equipment as required.

Response:

P308+P313 IF exposed or concerned: Get medical advice/attention.

P314 Get medical advice/attention if you feel unwell.

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Storage:

P405 Store locked up.

Disposal:

P501 In case of a substance that is in compliance with a HSNO approval other than a Part 6A (Group Standards) approval, a label must provide a description of one or more appropriate and achievable methods for the disposal of a substance in accordance with the Hazardous Substances (Disposal) Regulations 2001. This may also include any method of disposal that must be avoided.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Molybdenum	7439-98-7	45-75%	-
Iron	7439-89-6	25-55%	-

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:

If skin contact occurs, remove contaminated clothing and wash skin with running water. If irritation occurs seek medical advice.

Eye Contact:

If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Ingestion:

Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:

Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards arising from the substance or mixture:

Combustible solid.

Special protective equipment and precautions for fire-fighters:

Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion. Keep containers cool with water spray.

6. ACCIDENTAL RELEASE MEASURES

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Emergency procedures/Environmental precautions:

Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up: Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid skin and eye contact and breathing in dust. Avoid handling which leads to dust formation.

Conditions for safe storage, including any incompatibilities: Store in a cool, dry, well ventilated place. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Workplace Exposure Standards: No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Molybdenum, as Mo; Insoluble compounds: WES-TWA 10 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:

Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.

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Wear overalls, safety glasses and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Solid - Granules or Lumps Physical state:

Colour: Grev Odourless **Odour:**

Solubility: Insoluble in water.

Specific Gravity: 7.8-9.4 Relative Vapour Density (air=1): Not available Vapour Pressure (20 °C): Not available Not applicable Flash Point (°C): Flammability Limits (%): Not available **Autoignition Temperature (°C):** Not available

1500-1950 Melting Point/Range (°C): Not applicable pH:

10. STABILITY AND REACTIVITY

Reactivity: Reacts with lithium. Reacts with strong acids.

Chemical stability: Stable under normal ambient and anticipated storage and handling conditions of

temperature and pressure.

Possibility of hazardous

reactions:

None known.

Conditions to avoid: Avoid dust generation. Avoid exposure to humidity. Avoid contact with water.

Avoid exposure to air.

Incompatible with lithium, strong acids. Incompatible materials:

Hazardous decomposition

products:

Oxides of iron. Oxides of molybdenum. Hydrogen.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: Swallowing may result in nausea, vomiting, diarrhoea and abdominal pain.

Eye contact: May be an eye irritant. Exposure to the dust may cause discomfort due to

particulate nature. May cause physical irritation to the eyes. May cause glaucoma.

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Skin contact: Contact with skin may result in irritation.

Inhalation: Breathing in dust may result in respiratory irritation.

Acute toxicity: No LD50 data available for the product.

Chronic effects: Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. High levels of molybdenum can cause joint problems in the hands and feet with pain and lameness. Molybdenum compounds can also cause liver changes with elevated levels of enzymes and cause over-activity of the thyroid gland. A generalised feeling of unwellness can occur, with tiredness, weakness, diarrhoea, loss of appetite and weight.

12. ECOLOGICAL INFORMATION

Ecotoxicity Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:

Refer to local government authority for disposal recommendations. Dispose of contents/container in accordance with local/regional/national/international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport

Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

Subclasses:

Subclass 6.8 Category B - Substances that are suspected human reproductive or developmental toxicants.

Subclass 6.9 Category B - Substances that are harmful to human target organs or systems.

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16. OTHER INFORMATION

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Supplier Safety Data Sheet; 02/2013.

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:

Revised Primary SDS Change in company details

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

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