

Safety Data Sheet



1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: ISOCURE 700

Recommended use of the chemical and restrictions on use: Cold box sand binder catalyst.

Supplier: Ixom Operations Pty Ltd (Incorporated in Australia)
NZBN: 9429041465226
Street Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 368 2700
Facsimile: +64 9 368 2710
Emergency Telephone: 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Classified as a Dangerous Good according to NZS 5433:2012 Transport of Dangerous Goods on Land.

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

SIGNAL WORD: DANGER

Subclasses:

Subclass 3.1 Category B (high hazard) - Flammable Liquids.

Subclass 6.1 Category C - Substances which are acutely toxic.

Subclass 8.2 Category B - Substances that are corrosive to dermal tissue.

Subclass 8.3 Category A - Substances that are corrosive to ocular tissue.

Subclass 9.1 Category D - Substances that are slightly harmful to the aquatic environment or are otherwise designed for biocidal action.

Subclass 9.3 Category B - Substances that are ecotoxic to terrestrial vertebrates.

Approval Number: HSR001228



Hazard Statement(s):

H225 Highly flammable liquid and vapour.

H301+H311+H331 Toxic if swallowed, in contact with skin or if inhaled.

H314 Causes severe skin burns and eye damage.

H432 Toxic to terrestrial vertebrates.

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Precautionary Statement(s):

Prevention:

P102 Keep out of reach of children.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P321 Specific treatment (see First Aid Measures on the Safety Data Sheet).
P361 Remove/Take off immediately all contaminated clothing.
P363 Wash contaminated clothing before re-use.
P304+P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P311 Call a POISON CENTER or doctor/physician.
P322 Specific measures (see First Aid Measures on the Safety Data Sheet).
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P370+P378 In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet for extinction.
P391 Collect spillage.

Storage:

P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 In case of a substance that is in compliance with a HSNO approval other than a Part 6A (Group Standards) approval, a label must provide a description of one or more appropriate and achievable methods for the disposal of a substance in accordance with the Hazardous Substances (Disposal) Regulations 2001. This may also include any method of disposal that must be avoided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Triethylamine	121-44-8	100%	H225 H332 H312 H302 H314

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

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Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. If patient finds breathing difficult and develops a bluish discoloration of the skin (which suggests a lack of oxygen in the blood - cyanosis), ensure airways are clear of any obstruction and have a qualified person give oxygen through a face mask. Apply artificial respiration if patient is not breathing. Seek immediate medical advice.

Skin Contact:

If skin or hair contact occurs, immediately remove any contaminated clothing and wash skin and hair thoroughly with running water. If swelling, redness, blistering or irritation occurs seek medical assistance. For skin burns, cover with a clean, dry dressing until medical help is available.

Eye Contact:

Immediately wash in and around the eye area with large amounts of water for at least 15 minutes. Eyelids to be held apart. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport promptly to hospital or medical centre.

Ingestion:

Immediately rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Never give anything by the mouth to an unconscious patient. Get to a doctor or hospital quickly.

Indication of immediate medical attention and special treatment needed:

Treat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Unsuitable Extinguishing Media:

Halones.

Hazchem or Emergency Action Code: 2WE

Specific hazards arising from the substance or mixture:

Highly flammable liquid. Corrosive substance. May form flammable vapour mixtures with air. Vapour may travel a considerable distance to source of ignition and flash back.

Special protective equipment and precautions for fire-fighters:

On burning will emit toxic fumes, including those of oxides of carbon and oxides of nitrogen. Heating can cause expansion or decomposition of the material, which can lead to the containers exploding. If safe to do so, remove containers from the path of fire. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion. Keep containers cool with water spray.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:

Shut off all possible sources of ignition. Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:

Avoid breathing in vapours. Work up wind or increase ventilation. Wear protective equipment to prevent skin and eye contact and breathing in vapours. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. Use non-sparking tools.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid skin and eye contact and breathing in vapour, mists and aerosols. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities: Store in a cool, dry, well ventilated place. Store away from sources of heat or ignition. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Triethylamine: WES-TWA 3 ppm, 12 mg/m³; WES-STEL 5 ppm, 20 mg/m³, skin

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

WES - STEL (Workplace Exposure Standard - Short Term Exposure Limits) - The 15 minute average exposure standard. Applies to any 15 minute period in the working day and is designed to protect the worker against adverse effects of irritation, chronic or irreversible tissue change, or narcosis that may increase the likelihood of accidents. The WES-STEL is not an alternative to the WES-TWA; both short-term and eight-hour, time-weighted average exposures should be determined.

'Skin' Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:

Ensure ventilation is adequate to maintain air concentrations below Workplace Exposure Standards. Vapour heavier than air - prevent concentration in hollows or sumps. DO NOT enter confined spaces where vapour may have collected. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, RUBBER BOOTS, AIR MASK , GLOVES (Long), APRON.

* Not required if wearing air supplied mask.

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Wear overalls, chemical goggles, full face shield, elbow-length impervious gloves, splash apron or equivalent chemical impervious outer garment, and rubber boots. Use with adequate ventilation. If determined by a risk assessment an inhalation risk exists, wear an air-supplied mask meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Colour:	Colourless
Odour:	Ammoniacal
Solubility:	Miscible in water.
Specific Gravity:	0.727 @20°C
Relative Vapour Density (air=1):	3.49
Vapour Pressure (20 °C):	76.126 hPa @25°C
Flash Point (°C):	-8.89 (Open Cup)
Flammability Limits (%):	1.2(V)-8.0(V)
Autoignition Temperature (°C):	249
Boiling Point/Range (°C):	89.3
pH:	Not available
Freezing Point/Range (°C):	-114.7

10. STABILITY AND REACTIVITY

Reactivity:	No information available.
Chemical stability:	Stable if stored and handled under recommended conditions.
Possibility of hazardous reactions:	Corrosive to copper , aluminium , zinc , and galvanised surfaces . Hazardous polymerisation will not occur.
Conditions to avoid:	Avoid exposure to heat, sources of ignition, and open flame.
Incompatible materials:	Incompatible with mineral acids , and oxidising agents .
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion:	Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.
Eye contact:	A severe eye irritant. Corrosive to eyes; contact can cause corneal burns. Contamination of eyes can result in permanent injury.

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Skin contact: Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns. Can be absorbed through the skin with resultant adverse effects.

Inhalation: Material is irritant to the mucous membranes of the respiratory tract (airways). Breathing in vapour can result in headaches, dizziness, drowsiness, and possible nausea. Breathing in high concentrations can produce central nervous system depression, which can lead to loss of co-ordination, impaired judgement and if exposure is prolonged, unconsciousness.

Acute toxicity:
Oral LD50 (rat): 460 mg/kg

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION

Ecotoxicity Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:
Refer to local government authority for disposal recommendations. Dispose of contents/container in accordance with local/regional/national/international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport

Classified as a Dangerous Good according to NZS 5433:2012 Transport of Dangerous Goods on Land.



UN No: 1296
Transport Hazard Class: 3 Flammable Liquid
Subrisk 1: 8 Corrosive
Packing Group: II
Proper Shipping Name or Technical Name: TRIETHYLAMINE
Hazchem or Emergency Action Code: 2WE

Marine Transport

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN No: 1296
Transport Hazard Class: 3 Flammable Liquid
Subrisk 1: 8 Corrosive
Packing Group: II
Proper Shipping Name or Technical Name: TRIETHYLAMINE

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IMDG EMS Fire: F-E
IMDG EMS Spill: S-C

Air Transport

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN No: 1296
Transport Hazard Class: 3 Flammable Liquid
Subrisk 1: 8 Corrosive
Packing Group: II
Proper Shipping Name or
Technical Name: TRIETHYLAMINE

15. REGULATORY INFORMATION

Classification:

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

Subclasses:

Subclass 3.1 Category B (high hazard) - Flammable Liquids.
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H432 Toxic to terrestrial vertebrates.

16. OTHER INFORMATION

'Registry of Toxic Effects of Chemical Substances'. Ed. D. Sweet, US Dept. of Health & Human Services: Cincinnati, 2014.

ISOCURE is a trademark of ASK Chemicals.

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:

5 Yearly Revised Primary SDS

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This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.