

SAFETY DATA SHEET



Revision date: 20-Dec-2021

Revision Number 6

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name REZOLV PLUS

Product Code(s) 000000017500

Other means of identification

UN number 1719

Recommended use of the chemical and restrictions on use

Recommended use CIP (cleaning in process) of high temperature food processing equipment including pasteurisers, vacreators, evaporators, and spray driers. CIP and manual cleaning of stainless steel equipment.

Uses advised against No information available.

Details of the supplier of the safety data sheet

Supplier

Ixom Operations Pty Ltd (Incorporated in Australia)
NZBN: 9429041465226 Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 368 2700

Facimile: +64 9 368 2710

For further information, please contact

Contact Point Product Safety Department

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Classified as a Dangerous Good according to NZS 5433 Transport of Dangerous Goods on Land; DANGEROUS GOODS.

Classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

GHS Classification

SIGNAL WORD

Danger

Cleaning Products (Corrosive) Group Standard 2020

Approval Code: HSR002526

Corrosive to metals

Category 1

Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

Label elements**Hazard statements**

H290 - May be corrosive to metals

H314 - Causes severe skin burns and eye damage

H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Keep only in original container

Do not breathe fume, gas, mist, vapours, spray

Wash face, hands and any exposed skin thoroughly after handling

Use only outdoors or in a well-ventilated area

Wear protective gloves / protective clothing / eye protection / face protection

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

Wash contaminated clothing before reuse

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing

Call a POISON CENTER or doctor/physician if you feel unwell

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell

Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Store locked up

Store in corrosive resistant container with a resistant inner liner

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

May be harmful if swallowed

3. COMPOSITION/INFORMATION ON INGREDIENTS**Mixture**

Chemical name	CAS No.	Weight-%
Sodium hydroxide	1310-73-2	30-60
Non hazardous component(s)	-	to 100

4. FIRST AID MEASURES**Description of first aid measures**

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.
Emergency telephone number	
Inhalation	Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if symptoms occur.
Ingestion	Rinse mouth thoroughly with water. Drink 1 or 2 glasses of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed

Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically. Can cause corneal burns.
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5. FIRE FIGHTING MEASURES**Suitable Extinguishing Media**

Suitable Extinguishing Media	Dry chemical, CO2, alcohol-resistant foam or water spray.
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Unsuitable extinguishing media	No information available.
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Specific hazards arising from the chemical

Specific hazards arising from the chemical	Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Thermal decomposition can lead to release of irritating and toxic gases and vapors.
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Special protective actions for fire-fighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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Hazchem code	2R
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6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions	Avoid contact with skin, eyes, and clothing. Do not breathe fume, gas, mist, vapours, spray. Do not touch or walk through spilled material. Ensure adequate ventilation. Evacuate personnel to safe areas. Stop leak if you can do it without risk. Use personal protective equipment as required. Wash thoroughly after handling.
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For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up with sand or other non-combustible absorbent material and place into containers for later disposal.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Do not breathe fume, gas, mist, vapours, spray. Avoid contact with skin, eyes, and clothing. Keep out of reach of children. Do not eat, drink or smoke when using this product. Use only with adequate ventilation. Wash thoroughly after handling. Use personal protection equipment.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep/store only in original container. Store away from foodstuffs. Keep out of the reach of children. At temperatures greater than 40°C, tanks must be stress relieved. Keep container closed when not in use.

Packaging materials Do not store in aluminium containers. Do not store in galvanized containers. Do not use die-cast zinc or aluminium bungs; plastic bungs should be used.

Incompatible materials Acids. Ammonium salts. Aluminium. Tin. Zinc.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Sodium hydroxide: Ceiling 2 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - Ceiling (Workplace Exposure Standard - Ceiling). A concentration that should not be exceeded during any part of the working day.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric

contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure that eyewash stations and safety showers are close to the workstation location. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.



Eye/face protection

Tight sealing safety goggles. If splashes are likely to occur: Face protection shield.

Hand protection

Elbow-length impervious gloves.

Skin and body protection

Rubber boots. Apron. Overalls.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available.
Color	Amber
Odor	No information available.
Odor threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	>12	None known
Melting point / freezing point	8°C	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	Not applicable	

limits		
Lower flammability or explosive limits	Not applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.49 @20°C	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not applicable	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information**10. STABILITY AND REACTIVITY**Reactivity

Reactivity Corrosive to metals.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions Contact with metals (aluminum, zinc, tin) may release hydrogen gas. Reacts readily with various reducing sugars (i.e. fructose, galactose, maltose, dry whey solids) to produce carbon monoxide. Take precautions including monitoring the tank atmosphere for carbon monoxide to ensure safety of personnel before vessel entry.

Conditions to avoid

Conditions to avoid Contact with foodstuffs.

Incompatible materials

Incompatible materials Acids. Ammonium salts. Aluminium. Tin. Zinc.

Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

11. TOXICOLOGICAL INFORMATIONAcute toxicityInformation on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation	Irritating to respiratory system.
Eye contact	Corrosive to the eyes and may cause severe damage including blindness.
Skin contact	Contact causes severe skin irritation and possible burns.
Ingestion	Can burn mouth, throat, and stomach.
Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.

Acute toxicity**Numerical measures of toxicity**

Refer to component information below.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide	-	= 1350 mg/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes burns. Classification is based on mixture calculation methods based on component data.
Serious eye damage/eye irritation	Causes serious eye damage. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	May cause respiratory irritation. Classification is based on mixture calculation methods based on component data.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Ecotoxicity	Keep out of waterways.
Terrestrial ecotoxicity	There is no data for this product.

Chemical name	Algae/aquatic plants	Fish	Crustacea

Sodium hydroxide	-	LC50: =45.4mg/L (96h, Oncorhynchus mykiss)	-
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Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Waste from residues/unused products**

Dispose of product in packaging/container in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act, and Hazardous Substances (Amendments and Revocations) Notice 2020. Treat the chemical using a method that changes the characteristics or composition of the chemical so that the chemical is no longer a hazardous chemical; or export the chemical from New Zealand as waste. Class 6 and 8 chemicals – may be discharged into the environment if a tolerable exposure limit has been set for the substance (or a component of that chemical); and the discharge does not, after reasonable mixing, result in the concentration of the substance in an environmental medium exceeding the tolerable exposure limit. If there is not tolerable exposure limit for the substance, then it may only be discharged into the environment if the substance is very rapidly converted to substances that are not hazardous substances.

Contaminated packaging

Packages may only be reused or recycled if the package has been treated to remove any residual contents of the hazardous chemical (class 1, 2, 3, 4, or 5); or the contents of the residue in the package are below the threshold for the chemical to be classified as hazardous (class 6, 8, or 9 chemical). Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION**ROAD AND RAIL TRANSPORT**

Classified as a Dangerous Good according to NZS 5433 Transport of Dangerous Goods on Land; DANGEROUS GOODS.

UN number 1719
Proper shipping name CAUSTIC ALKALI LIQUID, N.O.S. (CONTAINS SODIUM HYDROXIDE)
Hazard class 8
Packing group II
Hazchem code 2R

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 1719
UN proper shipping name CAUSTIC ALKALI LIQUID, N.O.S. (CONTAINS SODIUM HYDROXIDE)

Transport hazard class(es)	8
Packing group	II
IMDG	Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.
UN number	1719
UN proper shipping name	CAUSTIC ALKALI LIQUID, N.O.S. (CONTAINS SODIUM HYDROXIDE)
Transport hazard class(es)	8
Packing group	II
IMDG EMS Fire	F-A
IMDG EMS Spill	S-B
Marine pollutant	No

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

New Zealand

National regulations See section 8 for national exposure control parameters

International Inventories

NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.

Legend:

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Prepared By This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Issuing Date: 20-Dec-2021

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheetLegend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australian Industrial Chemicals Introduction Scheme (AICIS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 RTECS (Registry of Toxic Effects of Chemical Substances)
 World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet