SAFETY DATA SHEET



Revision date: 13-Oct-2020

Revision Number 7

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER		
Product identifier		
Product Name	POLYETHYLENE OXIDE	
Product Code(s)	00000019168	
Other means of identification		
Synonyms	PEO; Netfloc FRA-S; Netfloc FRA-S1; Polyethylene glycol.	
Recommended use of the chemical	and restrictions on use	
Recommended use	Flocculating agent	
Uses advised against	No information available.	
Details of the supplier of the safety	data sheet	
<u>Supplier</u> Ixom Operations Pty Ltd (Incorporated NZBN: 9429041465226 Address: 166 Mt Maunganui South New Zealand		
Telephone Number: +64 9 368 2700 Facimile: +64 9 368 2710		
For further information, please cont	tact	
Contact Point	Product Safety Department	
Emergency telephone number		
Emergency Telephone	0 800 734 607 (ALL HOURS)	
2. HAZARDS IDENTIFICAT	ION	
Not classified as a Dangerous Good u	nder NZS 5433:2012 Transport of Dangerous Goods on Land.	

Classified as hazardous according to criteria in the Hazardous Substances (Minimum Degrees of Hazard) Notice 2017 and the Hazardous Substances (Classification) Notice 2017.

GHS Classification

SIGNAL WORD Warning

Subclass 6.3 Category B - Substances that are mildly irritating to the skin. Subclass 6.4 Category A - Substances that are mildly irritating to the eye.

Water Treatment Chemicals (SubsidiaryHazard) Group Standard 2017 - HSR002684

Label elements

Hazard statements

H316 - Causes mild skin irritation H320 - Causes eye irritation

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention

If skin irritation occurs: Get medical advice/attention

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

In the case of a substance that is in compliance with a HSNO approval other than a Part 6A (Group Standards) approval, a label must provide a description of one or more appropriate and achievable methods for the disposal of a substance in accordance with the Hazardous Substances (Disposal) Notice 2017. This may also include any method of disposal that must be avoided.

Other hazards which do not result in classification

Dust can form an explosive mixture with air

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Mixture</u>

Chemical name	CAS No.	Weight-%
Polyethylene glycol	25322-68-3	>=97.9%
Non hazardous component(s)	-	to 100%

4. FIRST AID MEASURES

Description of first aid measures

Emergency telephone number	Poisons Information Center, New Zealand: 0800 764 766 Poisons Information Center, Australia: 13 11 26	
Inhalation	Remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms occur.	
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.	
Skin contact	Wash off immediately with soap and plenty of water. Get medical attention immediately if symptoms occur.	
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.	
Most important symptoms and effects, both acute and delayed		
0		

Symptoms Irritation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Unsuitable extinguishing media	No information available.	
Specific hazards arising from the chemical		
Specific hazards arising from the chemical	Combustible material. Cool drums with water spray.	
Hazardous combustion products	Carbon oxides. Aldehydes. Hydrocarbons.	
Special protective actions for fire-fighters		
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.	

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Stop leak if you can do it without risk. Do not touch or walk through spilled material. Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Take precautionary measures against static discharges. Use personal protective equipment as required. Wash thoroughly after handling.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust.	
Precautions to prevent secondary hazards		

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing dust / fume / gas / mist / vapours / spray. Do not eat, drink or smoke when using this product. Take precautionary measures against static discharges. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion proof. Use personal protection equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Keep container closed when not in use.

Incompatible materials Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for particulate(s):

Particulates not otherwise classified: 8hr WES-TWA 10 mg/m3 (inhalable dust) or 3 mg/m3 (respirable dust)

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

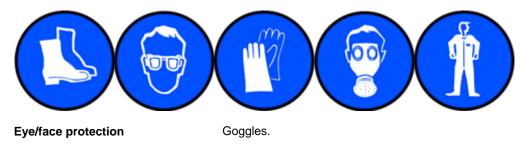
Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.



Hand protection	Impervious gloves.
Skin and body protection	Boots. Wear suitable protective clothing. Overalls.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and o	chemical properties	
Physical state	Solid	
Appearance	Powder	
Color	White	
Odor	Odourless or Slight Characteristic	
Odor threshold	No information available.	
Property	Values	Remarks • Method
bH	6-8 (aqueous solution)	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	>=200°C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	0.20-0.50 g/cm-3 (bulk density)	None known
Water solubility	Soluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	>397°C	None known
Decomposition temperature	>=140°C	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Other information Softening point	65-67°C	

10. STABILITY AND REACTIVITY

Reactivity_	
Reactivity	No information available.
Chemical stability	
Stability	Stable under normal conditions.
Explosion data	
Sensitivity to mechanical impact	None.

Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Possibility of hazardous reactions	
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	
Conditions to avoid	Heat, flames and sparks. Humidity. Moisture. Direct sunlight. Dust formation.
Incompatible materials	
Incompatible materials	Strong oxidizing agents.
Herendense des environtéles aux durés	

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Aldehydes. Hydrocarbons.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Causes eye irritation.
Skin contact	Causes mild skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
Symptoms	Irritation.
Acute toxicity	
Numerical measures of toxicity	

On basis of test data	
Oral LD50	> 2000 mg/kg (rat)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Polyethylene glycol	= 30 g/kg (Rat)	> 20 g/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes mild skin irritation.
Serious eye damage/eye irritation	Causes eye irritation.
Respiratory or skin sensitization	Not a skin sensitizer. (guinea pig).

Germ cell mutagenicity	Not mutagenic in AMES Test.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

There is no data for this product.

Chemical name	Algae/aquatic plants	Fish	Crust
Delvethylene elveel		1 C50: 5000mg/L (24b Carassius	

Chemical name	Algae/aquatic plants	FISN	Crustacea
Polyethylene glycol	-	LC50: >5000mg/L (24h, Carassius	-
		auratus)	

Persistence and degradability

Persistence and degradability	No information available.
Bioaccumulative potential	
Bioaccumulation	No information available.
<u>Mobility</u>	
Mobility in soil	No information available.
Other educros effects	
Other adverse effects	
Other adverse effects	No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of product in packaging in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act. Treat the substance using a method that changes the characteristics or composition of the substance so that the substance is no longer a hazardous substance; or export the substance from New Zealand as waste.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT	Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.
<u>IATA</u>	Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.
IMDG_	Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

See section 8 for national exposure control parameters

International Inventories	
NZIoC	All the constituents of this material are listed on the New Zealand Inventory of Chemicals.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

NZIOC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 11/2019

Prepared By

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Issuing Date:	13-Oct-2020
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Reason(s) For Issue: 5 Yearly Revised Primary SDS

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend	Section 8: EXPOSURE CONTROLS/PERSONAL		
TWA	TWA (time-weighted average)	STEL	S
Ceiling	Maximum limit value	*	S
С	Carcinogen		

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since lxom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet