SAFETY DATA SHEET

Revision date: 13-Mar-2024 **Revision Number** 6

Section 1: Identification

Product identifier

Product Name GUAR GUM

Product Code(s) 000000032826

Other means of identification

CAS No. 9000-30-0

Synonyms Gum Guar 3500 F Powder; Guar WW260F; Guar WW250F; Guar WW250 FHN; Guar WW235F; Guar WW135G; Guar DE430; Industrial Guar; Guartac DSH; Ecopol DSH, HE Super Tacifyer; Gum Guar 200/4000; Edicol 40-70; Guar Gum Luxura 3756; Guar Gum 200 Mesh 4000 CPS Nestle; Gum Guar 140 Mesh; Guar Gum Powder 200 Mesh; Gum Guar 8/24 Powder; Gum Guar 8/24 Prehydrated; Gum Guar Ecopol DSH W19; Gum Guar Fine (Procol F); Gum Guar (Hicol G); Gum Guar WW260F; Guar Gum Powder 200 Mesh -5000 CPS; Guar Gum WW250I; Gum Guar Food Aid FG5,

Recommended use of the chemical and restrictions on use

Recommended use Thickener/stabiliser. Food applications.

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier
Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
Street Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 309 2528
Facsimile: +64 9 0508 366 364

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

Classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.
GHS Classification

Respiratory sensitization	Category 1
Skin sensitization	Category 1

Chronic aquatic toxicity	Category 3

Label elements

Signal word
Danger

Hazard statements
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

Precautionary Statements - Prevention
Avoid breathing dust/fume/gas/mist/vapors/spray.
In case of inadequate ventilation wear respiratory protection.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.
Avoid release to the environment.

Precautionary Statements - Response
Specific treatment (see First aid on this label).
Skin
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Take off contaminated clothing and wash before reuse.
Inhalation
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant.

Other hazards which do not result in classification
May form combustible dust concentrations in air.

Section 3: Composition/information on ingredients

Chemical name	CAS No.	Weight-%
Guar gum	9000-30-0	100

Section 4: First-aid measures

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if irritation develops and persists.
Skin contact	Wash skin with soap and water. Get medical attention if irritation develops and persists.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergic skin reaction. Redness. Hives. Rashes. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization by inhalation and skin contact. Material swells on contact with water. Treat symptomatically.

Section 5: Fire-fighting measures

Suitable Extinguishing Media

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Product is extremely slippery when wet.

Specific hazards arising from the chemical

Specific hazards arising from the chemical	Combustible solid. On burning will emit toxic fumes, including those of oxides of carbon. Dusts or fumes may form explosive mixtures in air. Avoid generation of dust. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Most organic dusts are combustible and according to the circumstances under which the combustion process occurs, such materials may cause fires and/or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC). When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts. Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large-scale explosions have resulted from chain reactions of this type. Dry dust can be

charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by bonding and grounding. Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending on how the powder was manufactured and handled which means that it is virtually impossible to use flammability data published in the literature for dusts.

Hazardous combustion products Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Do not touch or walk through spilled material. Keep people away from and upwind of spill/leak. Avoid generation of dust. Evacuate personnel to safe areas. Wash thoroughly after handling. Use personal protective equipment as required.

For emergency responders Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Dike far ahead of spill to collect runoff water. Soak up condensate with inert absorbent material and collect in ventilated waste container for disposal. Remove ignition sources. Provide adequate ventilation.

Methods for cleaning up Slippery when wet. Use non-sparking tools. Cover with damp absorbent (inert material, sand or soil). Vacuum or sweep material and place in a disposal container. Avoid generation of dust. Use personal protective equipment as required. Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid generation of dust. May form flammable dust clouds in air. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static

discharges. Take off contaminated clothing and wash before reuse. Wash thoroughly after handling. Use personal protection equipment. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.

General hygiene considerations Remove and wash contaminated clothing and gloves, including the inside, before re-use. Regular cleaning of equipment, work area and clothing is recommended. Wash hands and face before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Protect from sunlight. Store away from sources of heat or ignition. Protect from moisture. Store away from incompatible materials described in Section 10. Keep container closed when not in use.

Incompatible materials Strong oxidizing agents.

Section 8: Exposure controls/personal protection

Control parameters

Exposure Limits No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituents and particulates:.

Particulates not otherwise classified: 8hr WES-TWA 10 mg/m^3 (inhalable dust) or 3 mg/m^3 (respirable dust)

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.

Eye/face protection	Glasses.
Hand protection	Impervious gloves.
Skin and body protection	Overalls. Wear suitable protective clothing. Boots.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Powder
Appearance	No information available
Color	Creamy White
Odor	No information available.
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	None known
pH (as aqueous solution)	6.5 - 7.5	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	Soluble in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	Not Applicable	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available.	
Oxidizing properties	No information available.	

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle characteristics	No information available

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid static discharge (electrostatic discharge). dust formation. Avoid exposure to heat, sources of ignition, and open flame. Direct sunlight. Avoid exposure to moisture.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Oxides of carbon.

Section 11: Toxicological information

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

- **Inhalation** May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- **Eye contact** May cause irritation. Dust contact with the eyes can lead to mechanical irritation.
- **Skin contact** May cause irritation. May cause sensitization by skin contact.
- **Ingestion** May cause gastrointestinal discomfort if consumed in large amounts. Product swells when exposed to moisture and may cause choking if large quantities are involved.

Symptoms May cause allergic skin reaction. Redness. Hives. Rashes. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Acute toxicity .

Numerical measures of toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Guar gum	= 6770 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization May cause sensitization by inhalation and skin contact.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Data used to identify the health effects Refer to Section 16 for Key literature references and sources for data used to compile the SDS.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Avoid contaminating waterways. Harmful to aquatic life with long lasting effects.

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability Product is subject to biodegradation when water is mixed or moisture is absorbed. (1).

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Mobility in soil

Mobility No information available.

Other adverse effects

No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of product in packaging in a way that is consistent with the EPA Consolidation 30 April 2021 of the Hazardous Substances (Disposal) Notice 2017 and the Act.
Treat the substance using a method that changes the characteristics or composition of the substance so that the substance is no longer a hazardous substance; or export the substance from New Zealand as waste.

Contaminated packaging For packages that have been in direct contact with hazardous substances, the person must ensure that the package is rendered incapable of containing any substance. It must be disposed of in a manner that is consistent with the requirements for disposal of the substance that it contained, taking into account the material the package is manufactured from.
Packages may only be reused or recycled if:
- the substance has a physical hazard other than corrosive to metal, and has been treated to remove any residual contents of the hazardous substance;
- or for substances that have a health or environmental hazard, or corrosive to metal, the contents of the residue in the package are below the threshold for the substance to be classified as hazardous in the Hazardous Substances (Hazard Classification) Notice 2020.

Section 14: Transport information

ROAD AND RAIL TRANSPORT Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Special precautions for user
Please refer to the applicable dangerous goods regulations for additional information

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

EPA New Zealand HSNO approval code or group standard HSR002503 - Additives, Process Chemicals and Raw Materials (Subsidiary Hazard)

National regulations There are no applicable tolerable exposure limits or environmental exposure limits according to the EPA Controls for Hazardous Substances

Certified handlers, tracking and controlled substance license Certified handlers are required for some substances. This includes substances requiring a controlled substance license, and most explosives, vertebrates toxic agents, and certain

requirements	fumigants. Acutely toxic substances which are a Category 1 or 2, such as pesticides also require Certified handlers. Please check the Health and Safety at Work Act 2015 for further information Tracking is required for some highly hazardous substances. These substances need to be under the control of an appropriately trained person or appropriately secured. Please check the Health and Safety at Work Act 2015 for further information Controlled substance licenses are required to possess certain explosives, vertebrate toxic agents and fumigants. See Part 7 of the Health and Safety at Work Regulation 2017 for more information

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

NZIoC	This material is listed on the New Zealand Inventory of Chemicals.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	This material is listed on the Australian Inventory of Industrial Chemicals.
TCSI	Contact supplier for inventory compliance status.

Legend:
NZIoC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC- Australian Inventory of Industrial Chemicals
TCSI - Taiwan Chemical Substance Inventory

Section 16: Other information

Supplier Safety Data Sheet 03/ 2024

Prepared By	This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).
Revision date:	13-Mar-2024
Reason(s) For Issue:	Revised Primary SDS

Revision Note:
***Indicates updated data since last publication.
Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
**	Hazard Designation	+	Sensitizers
C	Carcinogen		

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer
This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet