SAFETY DATA SHEET



Revision date: 06-Nov-2023

Revision Number 6

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name CITRIC ACID

Product Code(s) 000000034348

Other means of identification

CAS No. 77-92-9

Synonyms 2-Hydroxypropane-1,2,3-tricarboxylic acid; Citric acid anhydrous; Citric acid B.P.;

beta-Hydroxytricarballylic acid; AACIT33030

Recommended use of the chemical and restrictions on use

Recommended use Food applications.

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia

Street Address: 166 Totara Street

Mt Maunganui South

New Zealand

Telephone Number: +64 9 309 2528 Facsimile: +64 9 0508 366 364

For further information, please contact

Contact Point Product Safety Department

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

GHS Classification

SIGNAL WORD

Warning

Food Additives and Fragrance Materials (Subsidiary Hazard) Group Standard 2020

Approval Number: HSR002578

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

Label elements



Hazard statements

H315 - Causes skin irritation

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Avoid breathing dust / fume / gas / mist / vapours / spray

Wash hands thoroughly after handling

Wear protective gloves/eye protection/face protection

Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

IF ON SKIN: Wash with plenty of soap and water

If skin irritation occurs: Get medical advice/attention

Take off contaminated clothing and wash before reuse

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Call a POISON CENTER or doctor/physician if you feel unwell

Precautionary Statements - Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

May form combustible dust concentrations in air

Dust can form an explosive mixture with air

May be harmful in contact with skin

May be harmful if swallowed

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Citric acid	77-92-9	100

4. FIRST AID MEASURES

00000034348 - CITRIC ACID

Revision date: 06-Nov-2023 Revision Number 6

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Emergency telephone number Poisons Information Center, New Zealand: 0800 764 766

Poisons Information Center, Australia: 13 11 26

Inhalation Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is

difficult, (trained personnel should) give oxygen. Call a physician immediately.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Do

not rub affected area. Call a physician immediately.

Skin contact Wash off immediately with soap and plenty of water. If skin irritation persists, call a

physician.

Ingestion Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get

medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes.

Indication of any immediate medical attention and special treatment needed

Note to physiciansCan cause corneal burns. Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Water spray. Foam. Dry chemical. Carbon dioxide (CO2).

Unsuitable extinguishing media High volume water jet.

Specific hazards arising from the chemical

Specific hazards arising from the chemical

Combustible solid. On burning will emit toxic fumes, including those of oxides of carbon. Dust can form an explosive mixture with air. Avoid generation of dust. Most organic dusts are combustible and according to the circumstances under which the combustion process occurs, such materials may cause fires and/or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (includingsecondary explosions). Dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the

"Minimum Explosible Concentration", MEC).

When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount ofenergy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive

Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the

vapors/mists or dusts.

Usually the initial or primary explosion takes place in a confined space such as plant or

machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large-scale explosions have resulted from chain reactions of this type. Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by bonding and grounding. Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending on how the powder was manufactured and handled which means that it is virtually impossible to use flammability data published in the literature for dusts. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire, cool tanks with water spray.

Hazardous combustion products

Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Ensure

adequate ventilation. Do not touch or walk through spilled material. Keep people away from and upwind of spill/leak. Avoid generation of dust. Evacuate personnel to safe areas. Wash

thoroughly after handling. Use personal protective equipment as required.

Other information Ventilate the area.

For emergency responders Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection

recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containmentStop leak if you can do it without risk. Remove ignition sources. Provide adequate

ventilation. Keep out of drains, sewers, ditches and waterways. Soak up condensate with

inert absorbent material and collect in ventilated waste container for disposal.

Methods for cleaning up

Cover with damp absorbent(inert material, sand or soil). Vacuum or sweep material and

place in a disposal container. Use non-sparking tools. Avoid generation of dust. Use personal protective equipment as required. Pick up and transfer to properly labelled

containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Avoid

generation of dust. May form flammable dust clouds in air. Take precautionary measures against static discharges. Take off contaminated clothing and wash before reuse. Wash thoroughly after handling. Use personal protection equipment. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.

Use only with adequate ventilation.

General hygiene considerations Contaminated work clothing should not be allowed out of the workplace. Regular cleaning

of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear

suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store locked up. Keep containers tightly closed in a cool, well-ventilated place. Protect from

sunlight. Store away from sources of heat or ignition. Store away from incompatible

materials described in Section 10. Keep container closed when not in use.

Incompatible materialsMetal nitrates (potentially explosive reaction), alkali carbonates and bicarbonates,

potassium tartrate. Will corrode copper, zinc, aluminum and their alloys. (1).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by the New Zealand Workplace Health & Safety

Authority. However, Workplace Exposure Standard(s) for particulate(s):

Particulates not otherwise classified: 8hr WES-TWA 10 mg/m3 (inhalable dust) or 3 mg/m3 (respirable dust)

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controlsEnsure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.



Eye/face protection Tight sealing safety goggles.

Hand protection Impervious gloves.

Skin and body protection Wear suitable protective clothing. Overalls. Boots.

If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator Respiratory protection

meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

No information available. **Environmental exposure controls**

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Solid **Appearance** Granules Color White Odourless Odor

Odor threshold No information available

Property Values Remarks • Method

2.2 (0.1N solution) None known Hq 153 °C None known Melting point / freezing point Boiling point / boiling range No data available None known Flash point No data available None known No data available **Evaporation rate** None known No data available Flammability (solid, gas) None known None known

Flammability Limit in Air

Upper flammability or explosive No data available

limits Lower flammability or explosive No data available

limits

Vapor pressure No data available None known Vapor density No data available None known Relative density 1.665 @20°C None known No data available Water solubility None known Soluble in water Solubility(ies) None known No data available None known Partition coefficient None known 1011 °C **Autoignition temperature Decomposition temperature** No data available None known Kinematic viscosity No data available None known

No data available

Dynamic viscosity Other information

None known

VOC Content (%) 0

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition

source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid

Conditions to avoid Avoid exposure to heat, sources of ignition, and open flame. Avoid contact with combustible

substances. Static discharge (electrostatic discharge). Dust formation. Direct sunlight.

Incompatible materials

Incompatible materialsMetal nitrates (potentially explosive reaction), alkali carbonates and bicarbonates,

potassium tartrate. Will corrode copper, zinc, aluminum and their alloys. (1).

Hazardous decomposition products

Hazardous decomposition products Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation of respiratory tract.

Eye contact Causes serious eye damage. Dust contact with the eyes can lead to mechanical irritation.

Skin contact Causes skin irritation. May be harmful in contact with skin.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts. Frequent or large oral

doses can cause tooth erosion. May be harmful if swallowed.

Symptoms Irritation. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Citric acid	= 3000 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Avoid contaminating waterways.

Terrestrial ecotoxicity There is no data for this product.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Citric acid	-	LC50: =1516mg/L (96h, Lepomis	EC50: =120mg/L (72h, Daphnia
		macrochirus)	magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Component Information

Chemical name Partition coefficient

Citric acid -1.72

Other adverse effects

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products

Dispose of product in packaging/container in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act, and Hazardous Substances (Amendments and Revocations) Notice 2020. Treat the chemical using a method that changes the characteristics or composition of the chemical so that the chemical is no longer a hazardous chemical; or export the chemical from New Zealand as waste.

Contaminated packaging

For packages that have been in direct contact with hazardous chemicals, the person must ensure that the package is rendered incapable of containing any chemical. It must be disposed of in a manner that is consistent with the requirements for disposal of the chemical that it contained, taking into account the material the package is manufactured from. Packages may only be reused or recycled if the package has been treated to remove any residual contents of the hazardous chemical (class 1, 2, 3, 4, or 5); or the contents of the residue in the package are below the threshold for the chemical to be classified as hazardous (class 6, 8, or 9 chemical).

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on

Land; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport

Association (IATA) Dangerous Goods Regulations for transport by air;

NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous

Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

New Zealand

National regulations See section 8 for national exposure control parameters

.

International Inventories

NZIoC This material is listed on the New Zealand Inventory of Chemicals.

TSCA Contact supplier for inventory compliance status.

DSL/NDSL Contact supplier for inventory compliance status.

EINECS/ELINCS Contact supplier for inventory compliance status.

ENCS Contact supplier for inventory compliance status.

IECSC Contact supplier for inventory compliance status.

KECL Contact supplier for inventory compliance status.

PICCS Contact supplier for inventory compliance status.

AllC This material is listed on the Australian Inventory of Industrial Chemicals.

Legend:

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

(1) Supplier Safety Data Sheet

Prepared By This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and

SDS Services).

Issuing Date: 06-Nov-2023

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet