SAFETY DATA SHEET



Revision date: 29-Aug-2022

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	SOLTHIX T22500	
Product Code(s)	00000054287	
Other means of identification		
Recommended use of the chemical	and restrictions on use	
Recommended use	InkJet Water Based.	
Uses advised against	No information available.	
Details of the supplier of the safety	data sheet	
Supplier Ixom Operations Pty Ltd (Incorporated in Australia) NZBN: 9429041465226 Address: 166 Totara Street Mt Maunganui South New Zealand Telephone Number: +64 9 368 2700		
Facimile: +64 9 368 2710		
For further information, please contact		
Contact Point	Product Safety Department	
Emergency telephone number		
Emergency Telephone	0 800 734 607 (ALL HOURS)	
Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.		
2. HAZARDS IDENTIFICATION		
Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.		
Based on available information, not classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.		
GHS Classification		
Acute aquatic toxicity		Category 3
Chronic aquatic toxicity		Category 3
Label elements		

Hazard statements

H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements - Prevention

Avoid release to the environment **Precautionary Statements - Response** No response statements. **Precautionary Statements - Storage** No storage statements **Precautionary Statements - Disposal** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Dust can form an explosive mixture with air

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Mixture</u>

Chemical name	CAS No.	Weight-%
Cyclohexane	110-82-7	0.1-1
Other component(s)	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.	
Emergency telephone number	Poisons Information Center, New Zealand: 0800 764 766 Poisons Information Center, Australia: 13 11 26	
Inhalation	Remove to fresh air. Call a physician if symptoms occur.	
Eye contact	Water (moisture) swells this product into a gelatinous film which may be difficult to remove from the eye using only water. Immediately flush eyes with plenty of one percent (1%) physiological saline solution for five (5) minutes while holding eyelids open. If no saline is available, flush with plenty of clean water for fifteen (15) minutes. See a physician. Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses.	
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.	
Ingestion	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.	
Most important symptoms and effects, both acute and delayed		
Symptoms	No information available.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically.	

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam. Carbon dioxide (CO2) may be ineffective
	on large fires.

Unsuitable extinguishing media Avoid hose stream or any method which will create dust clouds.

Specific hazards arising from the chemical

Specific hazards arising from the Combustible material. Avoid generation of dust. Fine dust dispersed in air may ignite. chemical

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for
fire-fightersFirefighters should wear self-contained breathing apparatus and full firefighting turnout
gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Remove all sources of ignition. Avoid contact with skin and eyes. Avoid generation of dust. Do not touch or walk through spilled material. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust.	
Precautions to prevent secondary hazards		

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid generation of dust. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion proof. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use.

Incompatible materials

Bases. Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Cyclohexane: WES-TWA 100 ppm, 350 mg/m³; WES-STEL 300 ppm, 1050 mg/m³ Particulates not otherwise classified: 8hr WES-TWA 10 mg/m³ (inhalable dust) or 3 mg/m³ (respirable dust)

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

WES - STEL (Workplace Exposure Standard - Short Term Exposure Limits) - The 15 minute average exposure standard. Applies to any 15 minute period in the working day and is designed to protect the worker against adverse effects of irritation, chronic or irreversible tissue change, or narcosis that may increase the likelihood of accidents. The WES-STEL is not an alternative to the WES-TWA; both short-term and eight-hour, time-weighted average exposures should be determined.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

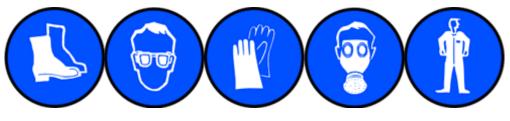
Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Eye/face protection

Glasses. If there is a risk of contact:. Tight sealing safety goggles.

Hand protection	Impervious gloves.
Skin and body protection	Protective shoes or boots. Wear suitable protective clothing. Overalls.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties			
Physical state	Solid		
Appearance	Powder		
Color	White		
Odor	Slight Acetic		
Odor threshold	No information available.		
ouor intesnoid	No mormation available.		
Property_	Values	Remarks • Method	
рН	2.5-3 (1%)	None known	
Melting point / freezing point	No data available	None known	
Boiling point / boiling range	No data available	None known	
Flash point	Not applicable	None known	
Evaporation rate	No data available	None known	
Flammability (solid, gas)	No data available	None known	
Flammability Limit in Air		None known	
Upper flammability or explosive	No data available		
limits			
Lower flammability or explosive	No data available		
limits			
Vapor pressure	No data available	None known	
Vapor density	No data available	None known	
Relative density	1.4 @20°C	None known	
Water solubility	Product swells on contact with water.	None known	
Solubility(ies)	No data available	None known	
Partition coefficient	No data available	None known	
Autoignition temperature	ca. 480°C	None known	
Decomposition temperature	No data available	None known	
Kinematic viscosity	No data available	None known	
Dynamic viscosity	3500-11800 mPa.s @25℃	None known	
Other information	0.04		
Bulk density	<0.24 g/mL @25°C		
Minimum Ignition Energy (mJ)	50-100 mJ		
Minimum Ignition Temperature (°C)	Ca. 400 C		

10. STABILITY AND REACTIVITY

No information available.
Stable under normal cond

conditions.

Sensitivity to mechanical impact	None.	
Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	Dust can form an explosive mixture with air.	
Conditions to avoid		
Conditions to avoid	Dust formation. Static discharge (electrostatic discharge). Moisture. Heat.	
Incompatible materials		
Incompatible materials	Bases. Oxidizing agents.	
Hazardous decomposition products		

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Dust contact with the eyes can lead to mechanical irritation.
Skin contact	May cause irritation.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms	No information available.

Acute toxicity

Numerical measures of toxicity

Refer to component information below.

Component Information

Chemical name	Dral LD50 Dermal LD	150 Inhalation LC50
Cyclohexane = 1270	5 mg/kg (Rat) > 2000 mg/kg (Rabbit) > 9500 ppm (Rat) 4 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	Not a skin sensitizer. Read-across (analogy).

Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	A two-year inhalation study in rats exposed to a respirable, water-absorbent sodium polyacrylate dust resulted in lung effects such as inflammation, hyperplasia, and tumors. There were no observed adverse effects at exposures of 0.05 mg/m ³ . In addition, long-term medical monitoring of potentially exposed workers has not revealed lung effects such as those observed in the rat. However, the inhalation of respirable dusts should be avoided by implementing respiratory protection measures and observing the recommended permissible exposure limit of 0.05 mg/m ³ .
Aspiration hazard	No information available.
Other adverse effects	This material readily absorbs moisture and may become thick and gelatinous upon contact with mucous membranes of the eye, or upon inhalation into the nasal passages.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways. Harmful to aquatic life with long lasting effe

Terrestrial ecotoxicity

There is no data for this product.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Cyclohexane	EC50: >500mg/L (72h,	LC50: 3.96 - 5.18mg/L (96h,	EC50: >400mg/L (24h, Daphnia
	Desmodesmus subspicatus)	Pimephales promelas) LC50: 23.03	magna)
		- 42.07mg/L (96h, Pimephales	
		promelas) LC50: 24.99 - 44.69mg/L	
		(96h, Lepomis macrochirus) LC50:	
		48.87 - 68.76mg/L (96h, Poecilia	
		reticulata)	

Chaminal nor		Deutitien ee
Component Information		
Mobility in soil	No information available.	
Mobility		
Bioaccumulation	No information available.	
Bioaccumulative potential		
Persistence and degradability	No information available.	
Persistence and degradability		

Chemical name	Partition coefficient
Cyclohexane	3.44

Other adverse effects

Other adverse effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Landfill or incineration in accordance with local, state and federal regulations.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION		
ROAD AND RAIL TRANSPORT	Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.	
IATA	Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.	
IMDG_	Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.	

15. REGULATORY INFORMATION			
Safety, health and environmental regulations/legislation specific for the substance or mixture			
New Zealand			
National regulations	See section 8 for national exposure control parameters		
International Inventories NZIoC TSCA DSL/NDSL EINECS/ELINCS ENCS IECSC KECL PICCS AIIC	All components are in compliance with chemical notification requirements in New Zealand. Contact supplier for inventory compliance status. Contact supplier for inventory compliance status.		
Legend: NZIoC - New Zealand Inventory of Chemicals TSCA - United States Toxic Substances Control Act Section 8(b) Inventory DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances ENCS - Japan Existing and New Chemical Substances IECSC - China Inventory of Existing Chemical Substances KECL - Korean Existing and Evaluated Chemical Substances PICCS - Philippines Inventory of Chemicals and Chemical Substances AIIC - Australian Inventory of Industrial Chemicals			

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 07/2022 SOLTHIX is a trademark.

Prepared By	This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).
Issuing Date:	29-Aug-2022
Reason(s) For Issue:	First Issue Primary SDS

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Sect	tion 8: EXPOSURE CONTROLS/PERSONAL	PROTECTION	
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet