

Revision date: 25-Mar-2024

Revision Number 1

Section 1: Identification

Product identifier

Product Name WELL BLEND

Product Code(s) 000000054615

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use Chemical intermediate.

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier

Ixom Operations Pty Ltd (Incorporated in Australia)
 NZBN: 9429041465226 Address: 166 Totara Street
 Mt Maunganui South
 New Zealand

Telephone Number: +64 9 368 2700

Facsimile: +64 9 368 2710

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a Dangerous Good according to NZS 5433 Transport of Dangerous Goods on Land; DANGEROUS GOODS.

Classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

GHS Classification

Corrosive to metals	Category 1
Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1

Label elements



Signal word

Danger

Hazard statements H290 - May be corrosive to metals
 H302 - Harmful if swallowed
 H314 - Causes severe skin burns and eye damage
 H318 - Causes serious eye damage

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling.
 Do not eat, drink or smoke when using this product.
 Do not breathe dust/fume/gas/mist/vapors/spray.
 Wear protective gloves/clothing and eye/face protection.
 Keep only in original packaging.
 Avoid release to the environment.

Precautionary Statements - Response

Specific treatment (see First aid on this SDS).

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Skin

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

Ingestion

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Spill

Absorb spillage to prevent material damage.

Precautionary Statements - Storage

Store locked up.
 Store in corrosion resistant container with a resistant inner liner.

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

May be harmful in contact with skin.

Section 3: Composition/information on ingredients

Chemical name	CAS No.	Weight-%
Potassium hydroxide	1310-58-3	30-60%
Sodium hydroxide	1310-73-2	30-60%

Section 4: First-aid measures

Description of first aid measures

General advice

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Inhalation	Remove to fresh air. (Call a physician if symptoms occur).
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically. Can cause corneal burns.
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Section 5: Fire-fighting measures

Hazchem code	2X.
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Suitable Extinguishing Media

Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.
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Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
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Specific hazards arising from the chemical

Specific hazards arising from the chemical	Corrosive hazard. Wear protective gloves/clothing and eye/face protection. The product causes burns of eyes, skin and mucous membranes.
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Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.
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Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Do not breathe vapor or mist. Ensure adequate ventilation. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Stop leak if you can do it without risk. Use personal protective equipment as required. Wash thoroughly after handling.
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Other information	Refer to protective measures listed in Sections 7 and 8.
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For emergency responders	Use personal protection recommended in Section 8.
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Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Should not be released into the environment. Do not allow to enter into soil/subsoil. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. After cleaning, flush away traces with water.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage**Precautions for safe handling**

Advice on safe handling Avoid contact with skin, eyes or clothing. Do not breathe vapor or mist. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Handle in accordance with good industrial hygiene and safety practice.

General hygiene considerations Avoid contact with skin, eyes or clothing. Do not breathe vapor or mist. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from foodstuffs. Keep container closed when not in use.

Incompatible materials Acids. Metals.

Section 8: Exposure controls/personal protection**Control parameters**

Exposure Limits No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituents:.

Chemical name	New Zealand	Australia	ACGIH TLV	United Kingdom
Potassium hydroxide 1310-58-3	Ceiling: 2 mg/m ³	Peak: 2 mg/m ³	Ceiling: 2 mg/m ³	STEL: 2 mg/m ³

Sodium hydroxide: Ceiling 2 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - Ceiling (Workplace Exposure Standard - Ceiling). A concentration that should not be exceeded during any part of the working day.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure that eyewash stations and safety showers are close to the workstation location. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements. Ensure that eyewash stations and safety showers are close to the workstation location.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.



Eye/face protection

Tight sealing safety goggles. If splashes are likely to occur: Face protection shield.

Hand protection

Elbow-length impervious gloves.

Skin and body protection

Overalls. Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron. Boots.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Colourless
Odor	No information available.
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known

Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	
Water solubility	No data available	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not applicable	
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available.	
Oxidizing properties	No information available.	
<u>Other information</u>		
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	No information available	
Particle characteristics	No information available	

Section 10: Stability and reactivity

Reactivity

Reactivity Corrosive to metals. Reacts with strong acids.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Contact with foodstuffs.

Incompatible materials

Incompatible materials Acids. Metals.

Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

Section 11: Toxicological information

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye damage.

Skin contact Causes severe burns.

Ingestion Can burn mouth, throat, and stomach.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.

Acute toxicity

Numerical measures of toxicity
No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Potassium hydroxide	= 284 mg/kg (Rat)	-	-
Sodium hydroxide	= 325 mg/kg (Rat)	= 1350 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes severe burns. Classification is based on mixture calculation methods based on component data.

Serious eye damage/eye irritation Causes serious eye damage. Classification is based on mixture calculation methods based on component data.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Data used to identify the health effects Refer to Section 16 for Key literature references and sources for data used to compile the SDS.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Keep out of waterways.

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Potassium hydroxide	0.83

Mobility in soil

Mobility No information available.

Other adverse effects

No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of product in packaging/container in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act, and Hazardous Substances (Amendments and Revocations) Notice 2020.
Treat the chemical using a method that changes the characteristics or composition of the chemical so that the chemical is no longer a hazardous chemical; or export the chemical from New Zealand as waste.
Class 6 and 8 chemicals – may be discharged into the environment if a tolerable exposure limit has been set for the substance (or a component of that chemical); and the discharge does not, after reasonable mixing, result in the concentration of the substance in an environmental medium exceeding the tolerable exposure limit. If there is not tolerable exposure limit for the substance, then it may only be discharged into the environment if the substance is very rapidly converted to substances that are not hazardous substances..

Contaminated packaging For packages that have been in direct contact with hazardous substances, the person must ensure that the package is rendered incapable of containing any substance. It must be disposed of in a manner that is consistent with the requirements for disposal of the substance that it contained, taking into account the material the package is manufactured from.
Packages may only be reused or recycled if the package has been treated to remove any residual contents of the hazardous chemical (class 1, 2, 3, 4, or 5); or the contents of the residue in the package are below the threshold for the chemical to be classified as

hazardous (class 6, 8, or 9 chemical)..

Section 14: Transport information

ROAD AND RAIL TRANSPORT	Classified as a Dangerous Good according to NZS 5433 Transport of Dangerous Goods on Land; DANGEROUS GOODS.
UN number or ID number	3266
Proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (CONTAINS POTASSIUM HYDROXIDE AND SODIUM HYDROXIDE)
Transport hazard class(es)	8
Packing group	II
Hazchem code	2X
IATA	Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.
UN number	3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (CONTAINS POTASSIUM HYDROXIDE AND SODIUM HYDROXIDE)
Transport hazard class(es)	8
Packing group	II
IMDG	Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.
UN number	3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (CONTAINS POTASSIUM HYDROXIDE AND SODIUM HYDROXIDE)
Transport hazard class(es)	8
Packing group	II
Marine pollutant	Not applicable
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available
Special precautions for user	Please refer to the applicable dangerous goods regulations for additional information

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

EPA New Zealand HSNO approval code or group standard	HSR002491 - Additives, Process Chemicals and Raw Materials (Corrosive)
National regulations	There are no applicable tolerable exposure limits or environmental exposure limits according to the EPA Controls for Hazardous Substances
Certified handlers, tracking and controlled substance license requirements	<p>Certified handlers are required for some substances. This includes substances requiring a controlled substance license, and most explosives, vertebrates toxic agents, and certain fumigants. Acutely toxic substances which are a Category 1 or 2, such as pesticides also require Certified handlers. Please check the Health and Safety at Work Act 2015 for further information</p> <p>Tracking is required for some highly hazardous substances. These substances need to be under the control of an appropriately trained person or appropriately secured. Please check the Health and Safety at Work Act 2015 for further information</p> <p>Controlled substance licenses are required to possess certain explosives, vertebrate toxic agents and fumigants. See Part 7 of the Health and Safety at Work Regulation 2017 for more information</p>

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

NZIoC	All the constituents of this material are listed on the New Zealand Inventory of Chemicals.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
TCSI	Contact supplier for inventory compliance status.

Legend:

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AIIC- Australian Inventory of Industrial Chemicals

TCSI - Taiwan Chemical Substance Inventory

Section 16: Other information

Prepared By	This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).
Revision date:	25-Mar-2024
Reason(s) For Issue:	First Issue Primary SDS

Revision Note:

***Indicates updated data since last publication.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate

LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
**	Hazard Designation	+	Sensitizers
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet