SAFETY DATA SHEET



Revision date: 26-Nov-2020

Revision Number 6

1. IDENTIFICATION OF TH	E MATERIAL AND SUPPLIER						
Product identifier							
Product Name	TRIETHANOLAMINE 99%						
Product Code(s)	000030130701						
Other means of identification							
CAS No.	102-71-6						
Synonyms	Tri(2-hydroxyethyl)amine; Trihydroxytriethylamine; 2,2,2-Trihydroxytriethylamine; TEA; Trolamine 99NF.						
Recommended use of the chemical	and restrictions on use						
Recommended use	Solvent. Chemical intermediate.						
Uses advised against	No information available.						
Details of the supplier of the safety	data sheet						
<u>Supplier</u> Ixom Operations Pty Ltd (Incorporated in Australia) NZBN: 9429041465226 Address: 166 Totara Street Mt Maunganui South New Zealand							
Telephone Number: +64 9 368 2700 Facimile: +64 9 368 2710							
For further information, please cont	act						
Contact Point	Product Safety Department						
Emergency telephone number							
Emergency Telephone	0 800 734 607 (ALL HOURS)						
Please ensure you refer to the limitations of this \$	Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.						
2. HAZARDS IDENTIFICAT	ION						

Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.

Classified as hazardous according to criteria in the Hazardous Substances (Minimum Degrees of Hazard) Notice 2017 and the Hazardous Substances (Classification) Notice 2017.

GHS Classification

SIGNAL WORD Warning

Subclass 6.1 Category E - Substances which are acutely toxic. Subclass 6.3 Category B - Substances that are mildly irritating to the skin. Subclass 6.4 Category A - Substances that are irritating to the eye. Subclass 9.2 Category D - Substances that are slightly harmful in the soil environment.

Approval Number: HSR002785

Label elements



Hazard statements

H303 - May be harmful if swallowed H316 - Causes mild skin irritation H319 - Causes serious eye irritation H423 - Harmful to the soil environment

Precautionary Statements - Prevention

Wash hands thoroughly after handling

Wear protective gloves / protective clothing / eye protection / face protection

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention

Call a POISON CENTER or doctor/physician if you feel unwell

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

In the case of a substance that is in compliance with a HSNO approval other than a Part 6A (Group Standards) approval, a label must provide a description of one or more appropriate and achievable methods for the disposal of a substance in accordance with the Hazardous Substances (Disposal) Notice 2017. This may also include any method of disposal that must be avoided.

Other hazards which do not result in classification

No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Triethanolamine	102-71-6	>=99%

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Emergency telephone number	Poisons Information Center, New Zealand: 0800 764 766 Poisons Information Center, Australia: 13 11 26
Inhalation	Remove to fresh air. Call a physician if symptoms occur.

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids Consult a physician.					
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.					
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Call a physician immediately.					
Most important symptoms and effe	ects, both acute and delayed					
Symptoms	Irritation.					
Indication of any immediate medical attention and special treatment needed						
Note to physicians	Treat symptomatically.					
-						
5. FIRE FIGHTING MEASU Suitable Extinguishing Media	RES					
Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.					
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.					
Specific hazards arising from the c	hemical					
Specific hazards arising from the chemical	Combustible material. Most vapors are heavier than air. Vapors may spread along ground and collect in low or confined areas (sewers, basements, tanks). Flash back possible over considerable distance.					
Hazardous combustion products	Carbon oxides. Nitrogen oxides. Ammonia. Aldehydes.					
Special protective actions for fire-fighters						
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.					
6. ACCIDENTAL RELEASE	E MEASURES					

Personal precautions, protective equipment and emergency procedures

Personal precautionsAvoid contact with skin and eyes. Do not breathe vapor or mist. Do not touch or walk
through spilled material. Evacuate personnel to safe areas. Remove all sources of ignition.
Pay attention to flashback. Use personal protective equipment as required. Wash
thoroughly after handling.For emergency respondersUse personal protection recommended in Section 8.Environmental precautionsSee Section 12 for additional Ecological Information.Methods and material for containmentPrevent further leakage or spillage if safe to do so.

combustible material like vermiculite, sand or earth to soak up the product a container for later disposal. Do not absorb with sawdust, woodchips or othe aterials. After cleaning, flush away traces with water.				
ons to prevent secondary hazards				
aminated objects and areas thoroughly observing environmental regulations	-			
container for later disposal. Do not absorb with sawdust, woodchips or othe aterials. After cleaning, flush away traces with water.	e			

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Avoid contact with skin and eyes. Ensure adequate ventilation. Use personal protection equipment.	
Conditions for safe storage, includ	ing any incompatibilities	
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from foodstuffs. Keep container closed when not in use.	
Packaging materials	Do not store in aluminium containers. Do not store in copper or copper alloy containers.	
Incompatible materials	Strong acids, strong oxidising agents, halogenated hydrocarbons, cellulose, sawdust, aluminium, alkali metals, metal hydrides, nitrites, nitrosating agents, water, moisture.	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

Triethanolamine: WES-TWA 5 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls	Apply technical measures to comply with the occupational exposure limits.			
	If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.			

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.

Eye/face protection	Goggles.
Hand protection	Impervious gloves.
Skin and body protection	Boots. Wear suitable protective clothing. Overalls.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

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Physical state	Liquid	
Appearance	No information available.	
Color	Colourless	
Odor	Ammonia	
Odor threshold	No information available.	
Property_	Values_	Remarks • Method
pH	11 (25%)	None known
Melting point / freezing point	21.6°C	None known
Boiling point / boiling range	335.4°C	None known
Flash point	179°C	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	<0.01 hPa @20°C	None known
Vapor density	5 (air=1)	None known
Relative density	1.125 @20°C	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	324°C	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	404 mPa.s @30°C	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity				
Reactivity	Hygroscopic. Reacts with strong oxidising agents. Reacts with strong acids.			
Chemical stability				
Stability	Stable under normal conditions.			
Explosion data				
Sensitivity to mechanical impact	None.			
Sensitivity to static discharge	None.			
Possibility of hazardous reactions				
Hazardous polymerization	Hazardous polymerization does not occur.			
Possibility of hazardous reactions	Absorbs moisture and can react with carbon dioxide in the air to form salts. It is decomposed by light and slowly oxidized by air, turning yellow and then brown. This reaction is accelerated by heat and the presence of metals. Triethanolamine is readily oxidized and may react violently, increasing the risk of fire and explosion. Corrosive to copper, brass, bronze and other copper alloys, zinc and galvanized iron. Contact with nitrosating agents, under acidic conditions such as nitrous acid, nitrite or nitrogen oxides, can form N-nitrosodiethanolamine, a potent carcinogen. May react with various halogenated organic solvents resulting in temperature and/or pressure increases.			
Conditions to avoid				
Conditions to avoid	Exposure to air. Exposure to light. Heat. Moisture.			
Incompatible materials				
Incompatible materials	Strong acids, strong oxidising agents, halogenated hydrocarbons, cellulose, sawdust, aluminium, alkali metals, metal hydrides, nitrites, nitrosating agents, water, moisture.			

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides. Ammonia. Aldehydes.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:			
Inhalation	May cause irritation of respiratory tract.			
Eye contact	Causes serious eye irritation.			
Skin contact	Causes mild skin irritation.			
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.			

Symptoms

Irritation.

Acute toxicity

Numerical measures of toxicity

Chemical name	Oral LD50		Dermal	LD50	Inhalation LC50	
Triethanolamine	= 4190 mg/kg (Rat)	> 20000 mg/kg	(Rabbit) > 16	-	
			mL/kg ((Rat)		
See section 16 for terms and abbreviations						
Delayed and immediate effects as well as chronic effects from short and long-term exposure						
Skin corrosion/irritation	Causes mild sk	Causes mild skin irritation.				
Serious eye damage/eye irritatio	on Causes serious	Causes serious eye irritation.				
Respiratory or skin sensitizatio		Not a skin sensitizer. (guinea pig). Patch test on human volunteers did not demonstrate sensitization properties.				
Germ cell mutagenicity	No information	No information available.				
Carcinogenicity	No information	No information available.				
Chemical name		New Zealand IARC				
Triethanolamine - 102	102-71-6 Gr			Group 3		
Reproductive toxicity	No information	No information available.				
STOT - single exposure	No information	No information available.				
STOT - repeated exposure	No information	No information available.				
Aspiration hazard	No information	No information available.				

Chronic effects: Contact skin allergy has been reported in people occupationally exposed to Triethanolamine in the textile industry and in metalworking fluids and to people non-occupationally exposed to Triethanolamine in cosmetics and medicines. Negative results have been obtained in a large number of animal skin sensitization tests.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Keep out of waterways.

Terrestrial ecotoxicity

There is no data for this product.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Triethanolamine	EC50: =216mg/L (72h,	LC50: 10600 - 13000mg/L (96h,	EC50: =1386mg/L (24h, Daphnia
	Desmodesmus subspicatus) EC50:	Pimephales promelas) LC50:	magna)
	=169mg/L (96h, Desmodesmus	>1000mg/L (96h, Pimephales	
	subspicatus)	promelas) LC50: 450 - 1000mg/L	
		(96h, Lepomis macrochirus)	

Persistence and degradability

Persistence and degradability	No information available.		
Bioaccumulative potential			
Bioaccumulation	No information available.		
<u>Mobility</u>			
Mobility in soil	No information available.		
Component Information			
Chemical na		Partition coefficient	
Triethanolam	ine	-2.53	
Other adverse effects			
Other adverse effects	No information available.		
13. DISPOSAL CONSIDERATIONS			
Waste treatment methods			
Waste from residues/unused products	Dispose of product in packaging in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act. Treat the substance using a method that changes the characteristics or composition of the substance so that the substance is no longer a hazardous substance; or export the substance from New Zealand as waste.		
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.		
14. TRANSPORT INFORM	ATION		
ROAD AND RAIL TRANSPORT	Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.		
<u>IATA</u>	Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.		
IMDG	Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.		

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

New Zealand

National regulations

See section 8 for national exposure control parameters

Chemical name New Zealand HSNO Chemical Classification

Triethanolamine - 102-71-6	6.1E (All),6.1E (O),6.3B,6.4A,9.2D
	6 3B 6 4A

International Inventories				
NZIoC	This material is listed on the New Zealand Inventory of Chemicals.			
TSCA	Contact supplier for inventory compliance status.			
DSL/NDSL	Contact supplier for inventory compliance status.			
EINECS/ELINCS	Contact supplier for inventory compliance status.			
ENCS	Contact supplier for inventory compliance status.			
IECSC	Contact supplier for inventory compliance status.			
KECL	Contact supplier for inventory compliance status.			
PICCS	Contact supplier for inventory compliance status.			
AICS	This material is listed on the Australian Inventory of Industrial Chemicals.			
Legend:				
NZIOC - New Zealand Inventory of C	Chemicals			
5	nces Control Act Section 8(b) Inventory			
	ubstances List/Non-Domestic Substances List			
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances				
ENCS - Japan Existing and New Chemical Substances				
IECSC - China Inventory of Existing Chemical Substances				
IECSC - China Inventory of Existing Chemical Substances				

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 04/2018

Prepared By	This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).
Issuing Date:	26-Nov-2020
Reason(s) For Issue:	5 Yearly Revised Primary SDS Change in Hazardous Chemical Classification

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION			
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		-

Key literature references and sources for data used to compile the SDS Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet