SAFETY DATA SHEET



Revision date: 27-Jan-2023

Revision Number 7

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name POTASSIUM CARBONATE

Product Code(s) 000031028901

Other means of identification

CAS No. 584-08-7

Synonyms Potash; Pearl ash; Potassium carbonate anhydrous; Dipotassium carbonate, Carbonic

acid, dipotassium salt.

Recommended use of the chemical and restrictions on use

Recommended use Glass manufacture, detergents, petrochemicals, photochemicals products.

Uses advised againstNo information available.

Details of the supplier of the safety data sheet

Supplier

Ixom Operations Pty Ltd (Incorporated in Australia) NZBN: 9429041465226 Address: 166 Totara Street

Mt Maunganui South

New Zealand

Telephone Number: +64 9 368 2700

Facsimile: +64 9 368 2710

For further information, please contact

Contact Point Product Safety Department

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

Classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

GHS Classification

SIGNAL WORD

Warning

Additives, Process Chemicals and Raw Materials (Subsidiary Hazard) Group Standard 2020

Approval Code: HSR002503

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

Label elements



Hazard statements

H302 - Harmful if swallowed

H312 - Harmful in contact with skin

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H332 - Harmful if inhaled

Precautionary Statements - Prevention

Avoid breathing dust or spray mist

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Use only outdoors or in a well-ventilated area

Wear protective gloves / protective clothing / eye protection / face protection

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of soap and water

Call a POISON CENTER or doctor/physician if you feel unwell

Take off contaminated clothing and wash before reuse

Wash contaminated clothing before reuse

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Call a POISON CENTER or doctor/physician if you feel unwell

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Rinse mouth

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Potassium carbonate	584-08-7	>=90%

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

Emergency telephone number

Inhalation Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If

breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash skin with soap and water. Call a physician if symptoms occur.

Ingestion Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get

medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically. Potassium salts have a hypothetical risk of hyperkalemia which can

cause cardiac arrhythmia. In addition to calcium levels, potassium and phosphate levels should be monitored. Also consider continuous EKG monitoring to detect hyperkalemia.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Non-combustible. Cool drums with water spray.

Hazardous combustion products Carbon oxides. Potassium oxides.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Avoid generation of

dust. Do not touch or walk through spilled material. Ensure adequate ventilation. Evacuate personnel to safe areas. Use personal protective equipment as required. Wash thoroughly

after handling.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled

material and place in suitable container. Avoid generating dust. After cleaning, flush away

traces with water.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Avoid generation of

dust. Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly

after handling. Keep out of reach of children.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from

moisture. Store away from foodstuffs. Keep container closed when not in use.

Incompatible materialsAluminium, alkaline earth metals in powder form, alkali metals, organic nitrogen

compounds, fluorine, halogenated hydrocarbons, chlorine trifluoride, acids, magnesium.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by the New Zealand Workplace Health & Safety

Authority. However, Workplace Exposure Standard(s) for particulate(s):

Particulates not otherwise classified: 8hr WES-TWA 10 mg/m3 (inhalable dust) or 3 mg/m3 (respirable dust)

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure that eyewash stations and safety showers are close to the workstation location. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.



Eye/face protection Goggles.

Hand protection Impervious gloves.

Skin and body protection Boots. Overalls.

If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator Respiratory protection

meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Solid Crystalline **Appearance** White Color Odor Odourless

No information available. **Odor threshold**

Property Values Remarks • Method

11-13 (at 138 g/L, 25°C) pН None known 891°C Melting point / freezing point None known None known No data available Boiling point / boiling range Flash point Not applicable None known **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known None known

Flammability Limit in Air

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known

Vapor density No data available None known 2.428 g/cm³ None known Relative density Soluble in water None known Water solubility None known Solubility(ies) No data available **Partition coefficient** No data available None known **Autoignition temperature** No data available None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known **Dynamic viscosity** No data available None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity Hygroscopic.

Chemical stability

Stability Stable under normal ambient and anticipated storage and handling conditions of

temperature and pressure.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Hazardous polymerization Hazardous polymerization does not occur.

Possibility of hazardous reactions
Can react with water or perspiration forming corrosive potassium hydroxide. Reacts

exothermically with strong acids to release carbon dioxide.

Conditions to avoid

Conditions to avoid Dust formation. Moisture. Direct sunlight. Exposure to lime dust. Contact with foodstuffs.

Incompatible materials

Incompatible materials Aluminium, alkaline earth metals in powder form, alkali metals, organic nitrogen

compounds, fluorine, halogenated hydrocarbons, chlorine trifluoride, acids, magnesium.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Potassium oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye irritation.

Skin contact Causes skin irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Acute toxicity

Numerical measures of toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Potassium carbonate	>2000 mg/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization Not a skin sensitizer. (guinea pig).

Germ cell mutagenicity Not mutagenic in AMES Test.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Terrestrial ecotoxicity Hazardous to terrestrial vertebrates.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Potassium carbonate	-	-	LC50: =630mg/L (48h,
			Ceriodaphnia dubia)

Persistence and degradability

Persistence and degradability Biodegradation is not an applicable endpoint since the product is an inorganic substance.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of product in packaging/container in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act, and Hazardous Substances (Amendments and Revocations) Notice 2020. Treat the chemical using a method that changes the characteristics or composition of the chemical so that the chemical is no longer a hazardous

chemical; or export the chemical from New Zealand as waste.

Empty containers should be taken to an approved waste handling site for recycling or Contaminated packaging

disposal.

14. TRANSPORT INFORMATION

Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on **ROAD AND RAIL TRANSPORT**

Land; NON-DANGEROUS GOODS.

Not classified as Dangerous Goods by the criteria of the International Air Transport IATA

Association (IATA) Dangerous Goods Regulations for transport by air;

NON-DANGEROUS GOODS.

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous IMDG

Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

New Zealand

National regulations See section 8 for national exposure control parameters

International Inventories

This material is listed on the New Zealand Inventory of Chemicals. **NZIoC**

Contact supplier for inventory compliance status. **TSCA** DSL/NDSL Contact supplier for inventory compliance status. **EINECS/ELINCS** Contact supplier for inventory compliance status.

ENCSContact supplier for inventory compliance status.IECSCContact supplier for inventory compliance status.KECLContact supplier for inventory compliance status.PICCSContact supplier for inventory compliance status.

AllC This material is listed on the Australian Inventory of Industrial Chemicals.

Legend:

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 11/2022

Prepared By This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and

SDS Services).

Issuing Date: 27-Jan-2023

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA) EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet