

SAFETY DATA SHEET



Revision date: 23-May-2023

Revision Number 7

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name TRIETHANOLAMINE 85

Product Code(s) 000031163001

Other means of identification

Synonyms Triethanolamine (Ineos) Low Freeze Grades; Triethanolamine 99 LFG 85.

Recommended use of the chemical and restrictions on use

Recommended use Raw material.

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier

Ixom Operations Pty Ltd (Incorporated in Australia)
NZBN: 9429041465226 Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 368 2700

Facsimile: +64 9 368 2710

For further information, please contact

Contact Point Product Safety Department

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

Classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

GHS Classification

SIGNAL WORD

Warning

Additives, Process Chemicals and Raw Materials (Subsidiary Hazard) Group Standard 2020

Approval Number: HSR002503

Serious eye damage/eye irritation

Category 2

Label elements

**Hazard statements**

H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Wash eyes thoroughly after handling.

Wear eye/face protection

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical name	CAS No.	Weight-%
Triethanolamine	102-71-6	85%
Non hazardous component(s)	-	to 100%

4. FIRST AID MEASURES**Description of first aid measures****General advice**

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

Emergency telephone numberPoisons Information Center, New Zealand: 0800 764 766
Poisons Information Center, Australia: 13 11 26**Inhalation**

Remove to fresh air. Call a physician if symptoms occur.

Eye contact

Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact

Wash skin with soap and water. Call a physician if symptoms occur.

Ingestion

Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Call a physician immediately.

Most important symptoms and effects, both acute and delayed**Symptoms**

Irritation. May cause redness and tearing of the eyes.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Combustible material. Most vapors are heavier than air. Vapors may spread along ground and collect in low or confined areas (sewers, basements, tanks). Flash back possible over considerable distance.

Hazardous combustion products Carbon oxides. Nitrogen oxides. Ammonia. Aldehydes.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Do not breathe vapor or mist. Do not touch or walk through spilled material. Evacuate personnel to safe areas. Remove all sources of ignition. Pay attention to flashback. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Do not absorb with sawdust, woodchips or other cellulose materials. After cleaning, flush away traces with water.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Ensure adequate ventilation. Use personal protection

equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep at >16 °C. Store away from foodstuffs. Keep container closed when not in use.
Packaging materials	Do not store in copper or copper alloy containers. Do not store in galvanized containers.
Incompatible materials	Strong acids, strong oxidising agents, halogenated hydrocarbons, cellulose, sawdust, aluminium, alkali metals, metal hydrides, nitrites, nitrosating agents, water, moisture.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

Triethanolamine: WES-TWA 5 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls	Apply technical measures to comply with the occupational exposure limits. If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.
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Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.



Eye/face protection	Goggles.
Hand protection	Impervious gloves.
Skin and body protection	Boots. Wear suitable protective clothing. Overalls.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Color	Colourless
Odor	Ammonia
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	18°C	None known
Boiling point / boiling range	119.1°C	None known
Flash point	208°C	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	1.3 hPa @20°C	None known
Vapor density	>1 (air=1)	None known
Relative density	No data available	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity	Hygroscopic. Reacts with strong oxidising agents. Reacts with strong acids.
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Chemical stability

Stability	Stable under normal conditions.
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Explosion data

Sensitivity to mechanical impact	None.
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Sensitivity to static discharge None.

Possibility of hazardous reactions

Hazardous polymerization Hazardous polymerization does not occur.

Possibility of hazardous reactions Absorbs moisture and can react with carbon dioxide in the air to form salts. It is decomposed by light and slowly oxidized by air, turning yellow and then brown. This reaction is accelerated by heat and the presence of metals. Triethanolamine is readily oxidized and may react violently, increasing the risk of fire and explosion. Corrosive to copper, brass, bronze and other copper alloys, zinc and galvanized iron. Contact with nitrosating agents, under acidic conditions such as nitrous acid, nitrite or nitrogen oxides, can form N-nitrosodiethanolamine, a potent carcinogen. May react with various halogenated organic solvents resulting in temperature and/or pressure increases. Heating above 60°C in the presence of aluminum can result in corrosion and generation of flammable hydrogen gas.

Conditions to avoid

Conditions to avoid Exposure to air. Exposure to light. Heat. Moisture. Avoid freezing temperatures.

Incompatible materials

Incompatible materials Strong acids, strong oxidising agents, halogenated hydrocarbons, cellulose, sawdust, aluminium, alkali metals, metal hydrides, nitrites, nitrosating agents, water, moisture.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides. Ammonia. Aldehydes.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye irritation.

Skin contact May cause irritation.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms Irritation. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triethanolamine	= 4190 mg/kg (Rat)	> 20000 mg/kg (Rabbit) > 16 mL/kg (Rat)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	Not a skin sensitizer. (guinea pig). Patch test on human volunteers did not demonstrate sensitization properties.
Germ cell mutagenicity	No information available.
Carcinogenicity	Refer to 'Chronic effects' section below. (IARC - International Agency for Research on Cancer).

Chemical name	New Zealand	IARC
Triethanolamine - 102-71-6		Group 3

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Chronic effects:	Contact skin allergy has been reported in people occupationally exposed to Triethanolamine in the textile industry and in metalworking fluids and to people non-occupationally exposed to Triethanolamine in cosmetics and medicines. Negative results have been obtained in a large number of animal skin sensitization tests. This material has been classified by the International Agency for Research on Cancer (IARC) as a Group 3 -Not classifiable as to its carcinogenicity to humans.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	Keep out of waterways.
Terrestrial ecotoxicity	There is no data for this product.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Triethanolamine	EC50: =216mg/L (72h, Desmodesmus subspicatus) EC50: =169mg/L (96h, Desmodesmus subspicatus)	LC50: 10600 - 13000mg/L (96h, Pimephales promelas) LC50: >1000mg/L (96h, Pimephales promelas) LC50: 450 - 1000mg/L (96h, Lepomis macrochirus)	EC50: =1386mg/L (24h, Daphnia magna)

Persistence and degradability

Persistence and degradability	No information available.
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Bioaccumulative potential

Bioaccumulation	No information available.
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Mobility

Mobility in soil No information available.

Component Information

Chemical name	Partition coefficient
Triethanolamine	-2.53

Other adverse effects

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of product in packaging/container in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act, and Hazardous Substances (Amendments and Revocations) Notice 2020. Treat the chemical using a method that changes the characteristics or composition of the chemical so that the chemical is no longer a hazardous chemical; or export the chemical from New Zealand as waste.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT Not classified as a Dangerous Good under NZS 5433 Transport of Dangerous Goods on Land; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

New Zealand

National regulations See section 8 for national exposure control parameters

International Inventories

NZIoC Contact supplier for inventory compliance status.
TSCA Contact supplier for inventory compliance status.
DSL/NDL Contact supplier for inventory compliance status.
EINECS/ELINCS Contact supplier for inventory compliance status.
ENCS Contact supplier for inventory compliance status.
IECSC Contact supplier for inventory compliance status.
KECL Contact supplier for inventory compliance status.

PICCS
AIIC

Contact supplier for inventory compliance status.
All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:**NZIoC - New Zealand Inventory of Chemicals****TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**AIIC- Australian Inventory of Industrial Chemicals****International Regulations****The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable**The Stockholm Convention on Persistent Organic Pollutants** Not applicable**The Rotterdam Convention** Not applicable**16. OTHER INFORMATION**

Supplier Safety Data Sheet 08/ 2018

Prepared By

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Issuing Date:

23-May-2023

Reason(s) For Issue:

5 Yearly Revised Primary SDS

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AELG(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet