

SAFETY DATA SHEET



Revision date: 02-Sep-2022

Revision Number 7

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name TRIPLEX
Product Code(s) 000034435301

Other means of identification

UN number 3264

Recommended use of the chemical and restrictions on use

Recommended use Cleaning in process (CIP) of high temperature stainless steel processing equipment including evaporators and cream equipment. CIP of all milk handling equipment, separators, silos and milk transfer lines.

Uses advised against No information available.

Details of the supplier of the safety data sheet

Supplier

Ixom Operations Pty Ltd (Incorporated in Australia)
NZBN: 9429041465226 Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 368 2700
Facimile: +64 9 368 2710

For further information, please contact

Contact Point Product Safety Department

Emergency telephone number

Emergency Telephone 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Classified as a Dangerous Good according to NZS 5433 Transport of Dangerous Goods on Land; DANGEROUS GOODS.

Classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

GHS Classification

SIGNAL WORD

Danger

Industrial and Institutional Cleaning Products (Corrosive, Carcinogenic) Group Standard 2020
Approval Number: HSR002588

Corrosive to metals

Category 1

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Vapors)	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 1

Label elements**Hazard statements**

H290 - May be corrosive to metals
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H332 - Harmful if inhaled
H335 - May cause respiratory irritation
H350 - May cause cancer
H372 - Causes damage to organs through prolonged or repeated exposure

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Keep only in original container
Do not breathe fume, gas, mist, vapours, spray
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Use only outdoors or in a well-ventilated area
Wear protective gloves / protective clothing / eye protection / face protection
Use personal protective equipment as required

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention
Get medical advice/attention if you feel unwell
Specific treatment (see First aid on this SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Call a POISON CENTER or doctor/physician if you feel unwell
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
Store locked up
Store in corrosive resistant container with a resistant inner liner

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Non hazardous component(s)	-	30-60%
Phosphoric acid	7664-38-2	30-60%
Sulfuric acid	7664-93-9	30-60%
Nitric acid	7697-37-2	<10%

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.
Emergency telephone number	Poisons Information Center, New Zealand: 0800 764 766 Poisons Information Center, Australia: 13 11 26
Inhalation	Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. Call a physician if symptoms occur.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.
Ingestion	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get immediate medical advice/attention.

Most important symptoms and effects, both acute and delayed

Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. Coughing and/ or wheezing. Difficulty in breathing.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically. Can cause corneal burns.
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5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.
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Unsuitable extinguishing media	No information available.
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Specific hazards arising from the chemical

Specific hazards arising from the chemical	Corrosive hazard. Wear protective gloves/clothing and eye/face protection.
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Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code 2X

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Do not breathe vapor or mist. Ensure adequate ventilation. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes, and clothing. Do not breathe vapor or mist. Ensure adequate ventilation. Do not eat, drink or smoke when using this product. Use personal protection equipment. Wash thoroughly after handling. Keep out of reach of children.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from foodstuffs. Keep container closed when not in use.

Incompatible materials Alkalis. Metals. Nitromethane. Phosphoric acid is incompatible with strong oxidising agents, reducing agents, sulphides, phosphides, cyanides, acetylides, fluorides, silicides, carbides, strong caustic material, alloys, glass, leather, natural rubber, fluorine gas, arsenic trioxide.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Nitric acid: WES-TWA 2 ppm, 5.2 mg/m³; WES-STEL 4 ppm, 10 mg/m³
 Phosphoric acid: WES-TWA 1 mg/m³
 Sulphuric acid: WES-TWA 0.1 mg/m³, Known or presumed human carcinogen

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

WES - STEL (Workplace Exposure Standard - Short Term Exposure Limits) - The 15 minute average exposure standard. Applies to any 15 minute period in the working day and is designed to protect the worker against adverse effects of irritation, chronic or irreversible tissue change, or narcosis that may increase the likelihood of accidents. The WES-STEL is not an alternative to the WES-TWA; both short-term and eight-hour, time-weighted average exposures should be determined.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure that eyewash stations and safety showers are close to the workstation location.
 Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, RUBBER BOOTS, AIR MASK , GLOVES (Long), APRON.



Eye/face protection

Tight sealing safety goggles. If splashes are likely to occur: Face protection shield.

Hand protection

Elbow-length impervious gloves.

Skin and body protection

Apron. Rubber boots. Overalls.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear an air supplied respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIESInformation on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Not specified
Odor	Pungent
Odor threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	<1	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.52 @20°C	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information**10. STABILITY AND REACTIVITY**Reactivity

Reactivity Reacts with strong alkalis. Corrosive to metals.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions Contact with water generates heat. Phosphoric acid on contact with most metals causes the formation of flammable and explosive hydrogen gas; exothermic reaction with strong caustic material; corrosive to ferrous metals and alloys. Phosphoric acid forms a potential explosive on addition to nitromethane.

Conditions to avoid

Conditions to avoid Contact with foodstuffs.

Incompatible materials

Incompatible materials Alkalis. Metals. Nitromethane. Phosphoric acid is incompatible with strong oxidising agents, reducing agents, sulphides, phosphides, cyanides, acetylides, fluorides, silicides, carbides, strong caustic material, alloys, glass, leather, natural rubber, fluorine gas, arsenic trioxide.

Hazardous decomposition products

Hazardous decomposition products Oxides of phosphorus. Oxides of nitrogen. Oxides of sulfur.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation Irritating to respiratory system.

Eye contact Corrosive to the eyes and may cause severe damage including blindness.

Skin contact Causes burns.

Ingestion Can burn mouth, throat, and stomach.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning. Coughing and/ or wheezing. Difficulty in breathing.

Acute toxicity

Numerical measures of toxicity

Refer to component information below.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Phosphoric acid	= 1530 mg/kg (Rat)	= 2740 mg/kg (Rabbit)	> 850 mg/m ³ (Rat) 1 h
Sulfuric acid	= 2140 mg/kg (Rat)	-	85 - 103 mg/m ³ (Rat) 1 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes burns. Classification is based on mixture calculation methods based on component data.

Serious eye damage/eye irritation Causes serious eye damage. Classification is based on mixture calculation methods based on component data.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity May cause cancer. Classification is based on mixture calculation methods based on

	component data.
Reproductive toxicity	No information available.
STOT - single exposure	May cause respiratory irritation. Classification is based on mixture calculation methods based on component data.
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure. Classification is based on mixture calculation methods based on component data.
Aspiration hazard	No information available.
Chronic effects:	For the component Sulfuric acid: Repeated overexposure may lead to chronic conjunctivitis, lung damage and dental erosion. The International Agency for Research on Cancer (IARC) have concluded that occupational exposure to strong inorganic acid mists containing sulfuric acid is carcinogenic to humans, causing cancer of the larynx and to a lesser extent, the lung. No direct link has been established with sulfuric acid, itself, and cancer in humans. Exposure to any mist or aerosol during the use of this product should be avoided and exposure should not exceed the exposure standard.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	Keep out of waterways.
Terrestrial ecotoxicity	Hazardous to terrestrial vertebrates.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Sulfuric acid	-	LC50: >500mg/L (96h, Brachydanio rerio)	EC50: =29mg/L (24h, Daphnia magna)
Nitric acid	-	LC50: =72mg/L (96h, Gambusia affinis)	-

Persistence and degradability

Persistence and degradability	No information available.
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Bioaccumulative potential

Bioaccumulation	No information available.
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Mobility

Mobility in soil	No information available.
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Component Information

Chemical name	Partition coefficient
Nitric acid	-2.3

Other adverse effects

Other adverse effects	No information available.
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13. DISPOSAL CONSIDERATIONS

Waste treatment methods**Waste from residues/unused products**

Dispose of product in packaging/container in a way that is consistent with the Hazardous Substances (Disposal) Notice 2017 and the Act, and Hazardous Substances (Amendments and Revocations) Notice 2020. Treat the chemical using a method that changes the characteristics or composition of the chemical so that the chemical is no longer a hazardous chemical; or export the chemical from New Zealand as waste. Class 6 and 8 chemicals – may be discharged into the environment if a tolerable exposure limit has been set for the substance (or a component of that chemical); and the discharge does not, after reasonable mixing, result in the concentration of the substance in an environmental medium exceeding the tolerable exposure limit. If there is not tolerable exposure limit for the substance, then it may only be discharged into the environment if the substance is very rapidly converted to substances that are not hazardous substances.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Packages may only be reused or recycled if the package has been treated to remove any residual contents of the hazardous chemical (class 1, 2, 3, 4, or 5); or the contents of the residue in the package are below the threshold for the chemical to be classified as hazardous (class 6, 8, or 9 chemical).

14. TRANSPORT INFORMATION**ROAD AND RAIL TRANSPORT**

Classified as a Dangerous Good according to NZS 5433 Transport of Dangerous Goods on Land; DANGEROUS GOODS.

UN number

3264

Proper shipping name

CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS PHOSPHORIC ACID, SULPHURIC ACID AND NITRIC ACID)

Hazard class

8

Packing group

II

Hazchem code

2X

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number

3264

UN proper shipping name

CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS PHOSPHORIC ACID, SULPHURIC ACID AND NITRIC ACID)

Transport hazard class(es)

8

Packing group

II

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number

3264

UN proper shipping name

CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS PHOSPHORIC ACID, SULPHURIC ACID AND NITRIC ACID)

Transport hazard class(es)

8

Packing group

II

IMDG EMS Fire

F-A

IMDG EMS Spill

S-B

Marine pollutant

No

15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture**

New Zealand**National regulations** See section 8 for national exposure control parameters**International Inventories**

NZIoC All the constituents of this material are listed on the New Zealand Inventory of Chemicals.
TSCA Contact supplier for inventory compliance status.
DSL/NDSL Contact supplier for inventory compliance status.
EINECS/ELINCS Contact supplier for inventory compliance status.
ENCS Contact supplier for inventory compliance status.
IECSC Contact supplier for inventory compliance status.
KECL Contact supplier for inventory compliance status.
PICCS Contact supplier for inventory compliance status.
AIIC Contact supplier for inventory compliance status.

Legend:**NZIoC** - New Zealand Inventory of Chemicals**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**AIIC** - Australian Inventory of Industrial Chemicals**International Regulations****The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable**The Stockholm Convention on Persistent Organic Pollutants** Not applicable**The Rotterdam Convention** Not applicable**16. OTHER INFORMATION****Prepared By** This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).**Issuing Date:** 02-Sep-2022**Reason(s) For Issue:** 5 Yearly Revised Primary SDS**Revision Note:**

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet